



Improved Inland Rail Transport Through New Concepts for Intermodal Hubs

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Gottwald Port Technology GmbH
TOC Europe
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Economic Drivers for Improved Inland Transport



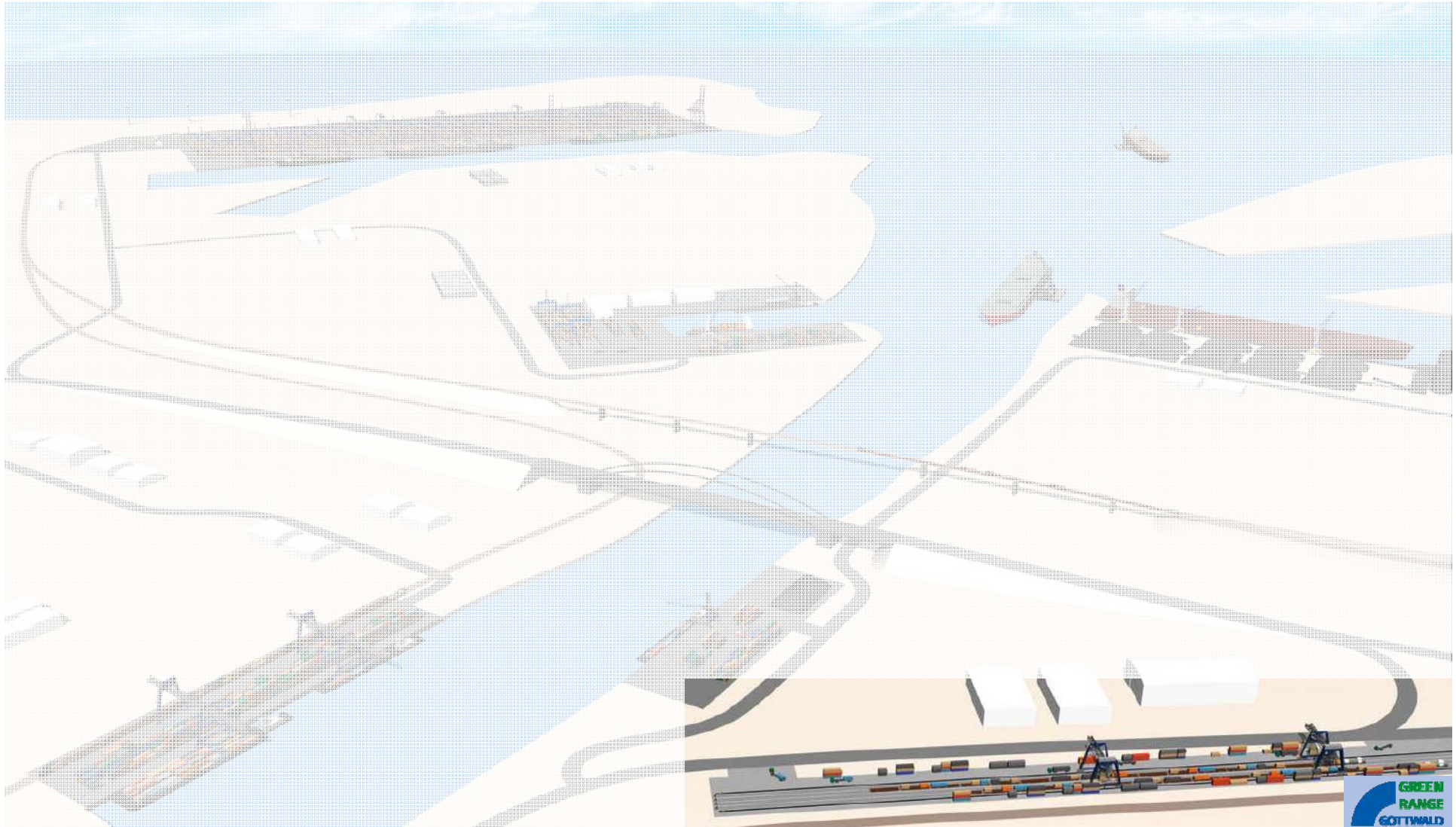
The key objectives to be achieved by innovative concepts are ...

- **Increased utilisation of rolling stock & barges, which means**
 - Less standstill of the trains through more productive moves for loading / unloading trains
 - Higher throughput of trains in the peak time of terminal operation
 - Similar objectives for barge terminals as for the rail terminals
- ***'.... The main objective of inland terminals should be to keep the trains rolling and not to be a bottleneck in the train schedules....'***
- **Increase of productivity of the interchange between rail, road and waterway transport**
 - Determine total duration of transport
 - Crucial for the economics of the street logistics
- ***'.... Intermodal terminals need to provide the infrastructure to support the interchange between the different transport modes as well as they can'***
- **Inland terminals need to be designed for an integrated approach to loading / unloading trains / barges, but also for storing and managing containers as well as handling empty containers**
 - Sufficient storage capacity is a pre-requisite for higher productivity

Applications of Gottwald's Products



Applications of Gottwald's Products



Drivers for Innovative Rail Terminal Operations

- Improved service for connecting modes
 - short train turn around times ($\leq 2-3$ hours) allow better scheduling of trains
 - Higher performance regarding interfacing road and rail
- Returns on Investment
 - Flexible terminal layout design including
 - Scalability for different terminal scenarios enable capability to expand in line with increased volume
 - High area utilisation
- Reduction of Operating Costs
 - Increased degree of automation allow to reduce labour costs
 - Less shunting Operation
- Network Optimization across the various terminals (e.g. shuttle services and express trains) offer potentials for improvement of rail operations

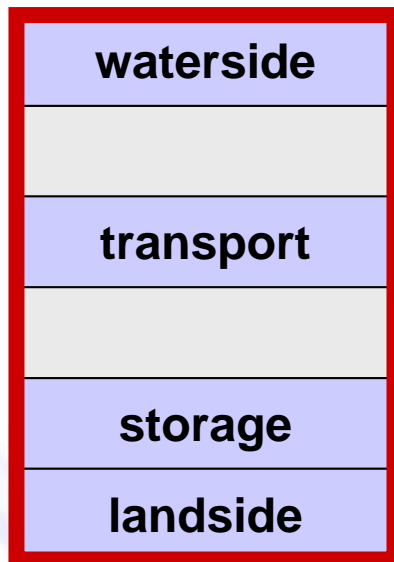


Dedicated Functionalities in Maritime Terminals Focus on Service and Productivity



Service and productivity increase from dedicated functionalities

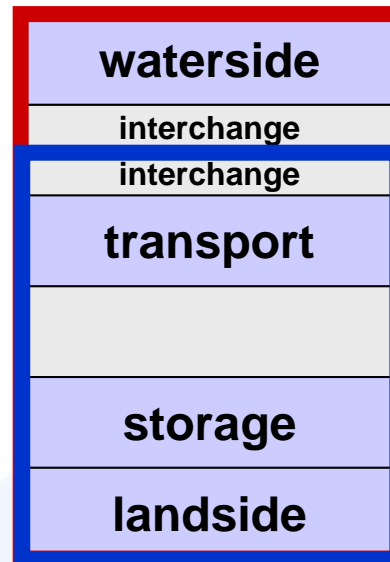
Type 1



1 system type



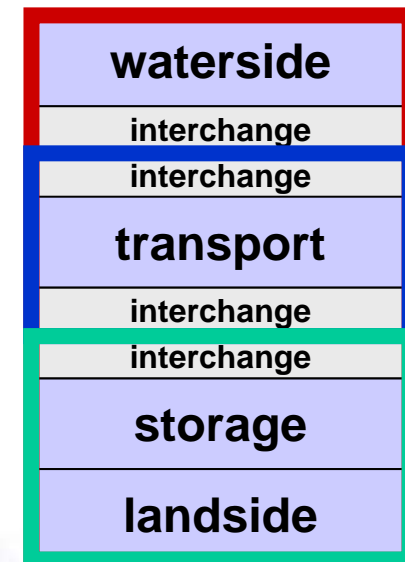
Type 2



2 systems type



Type 3



3 systems type



Intermodal Terminals – Status Quo

Type 1



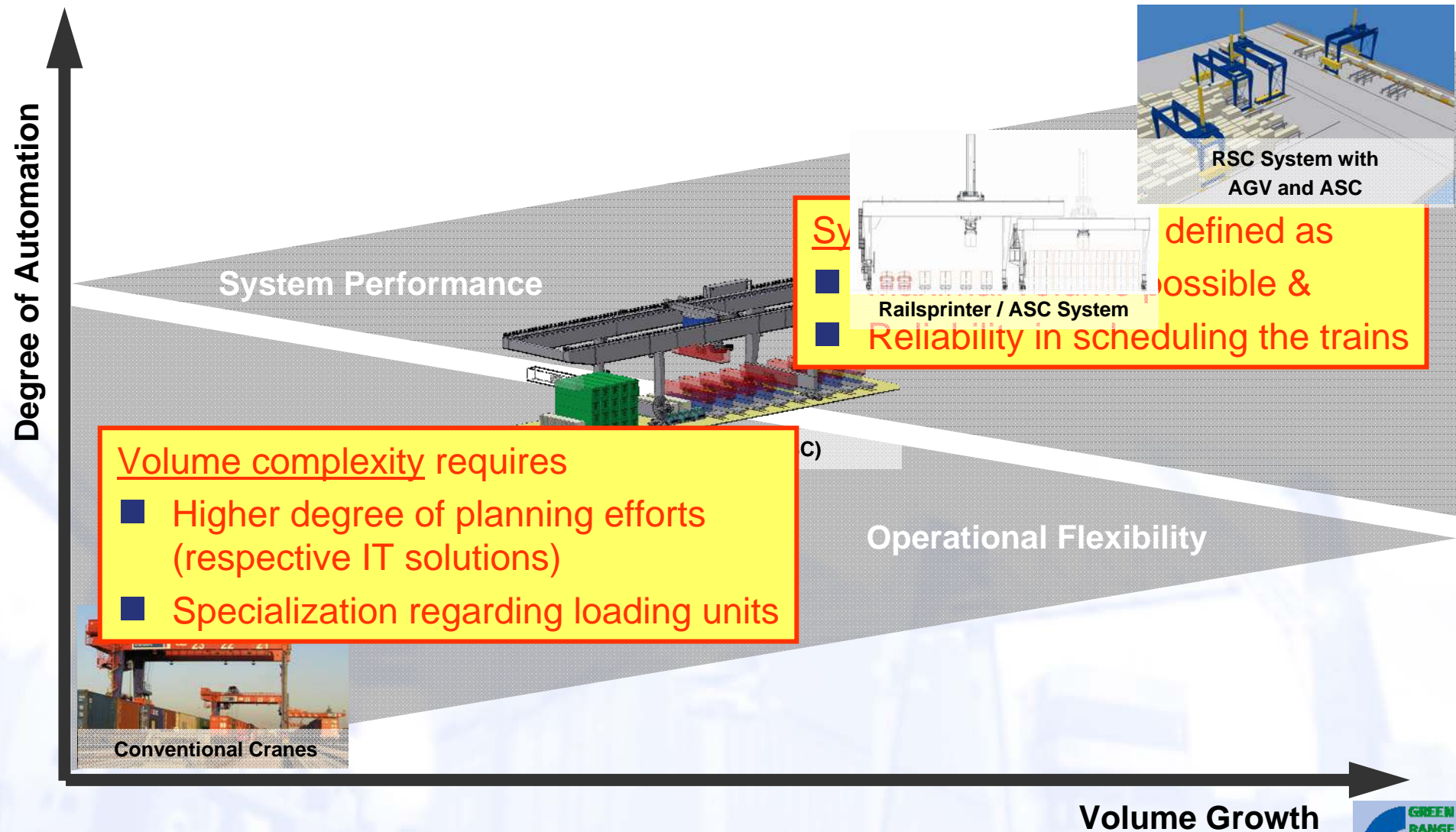
Type 2



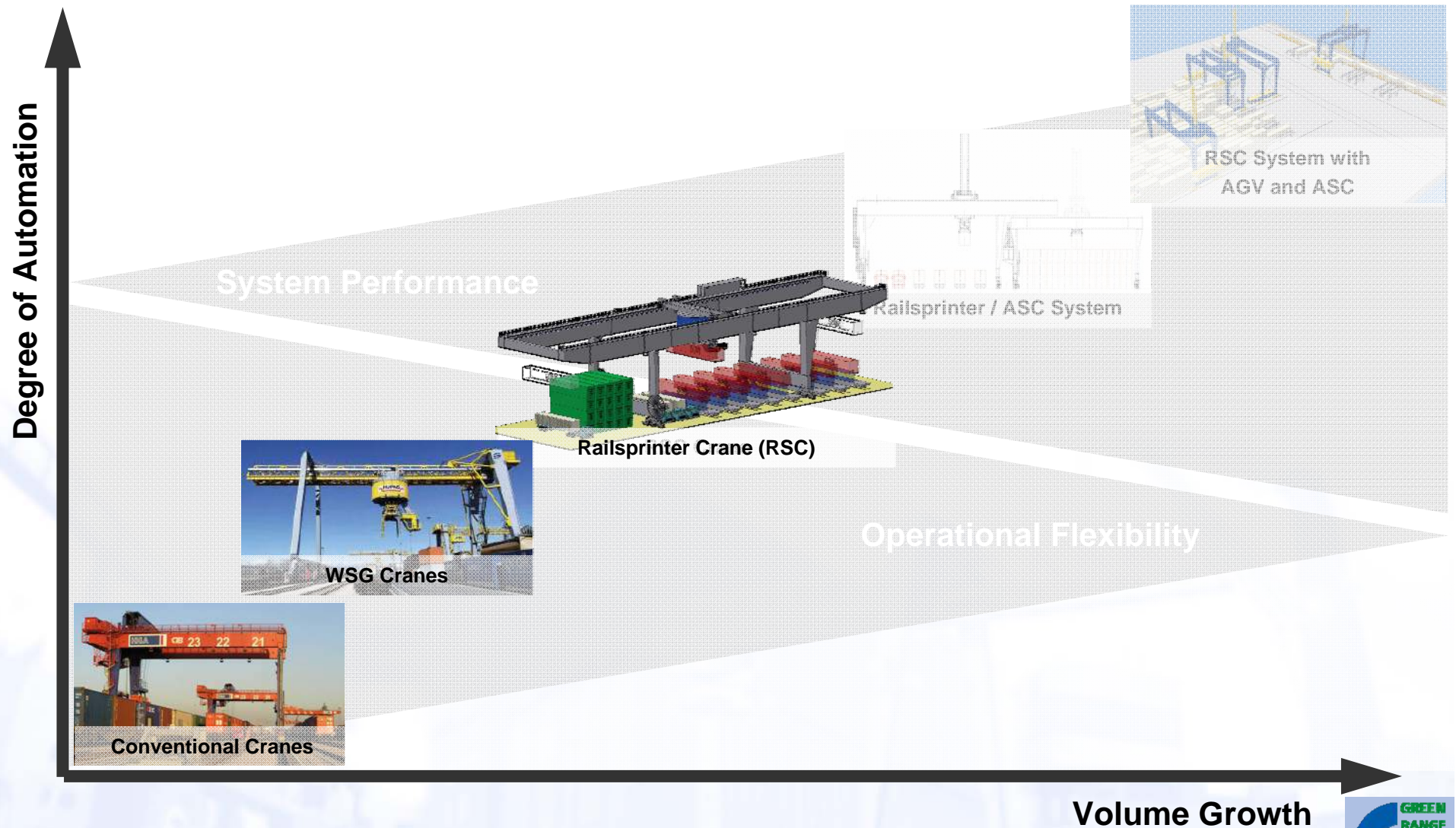
Type ?

Automated Solutions allow high productivity and low operating costs at higher volumes

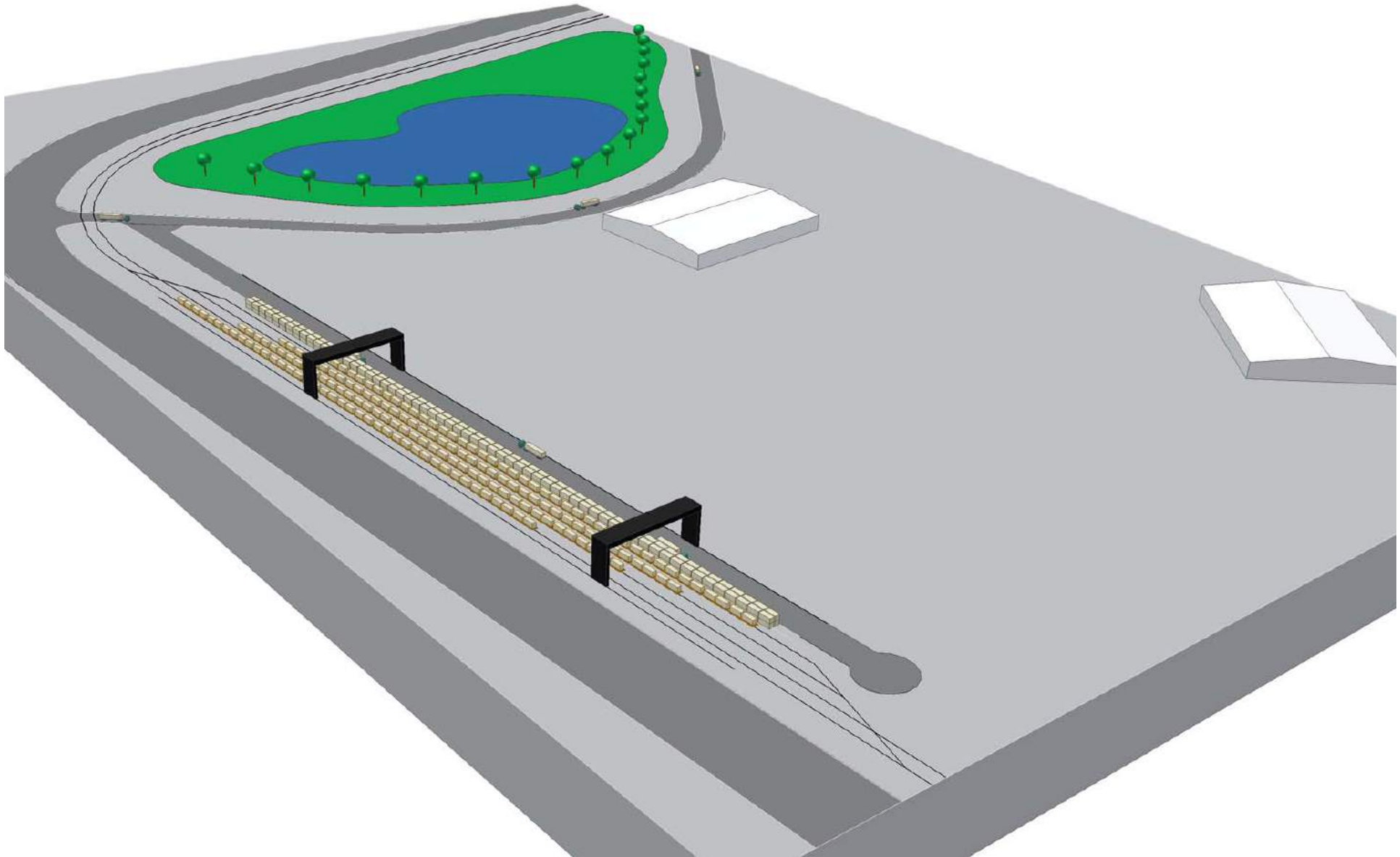
Demands on Intermodal Terminals – Volume Growth and Cost Control Supports Automation



Type 1 Terminals Equipped with Cranes by Gottwald



Type 1 Terminal



Existing Railway Terminals Compared with Type 1 Maritime Terminals

Type 1

1

railside

2

transport

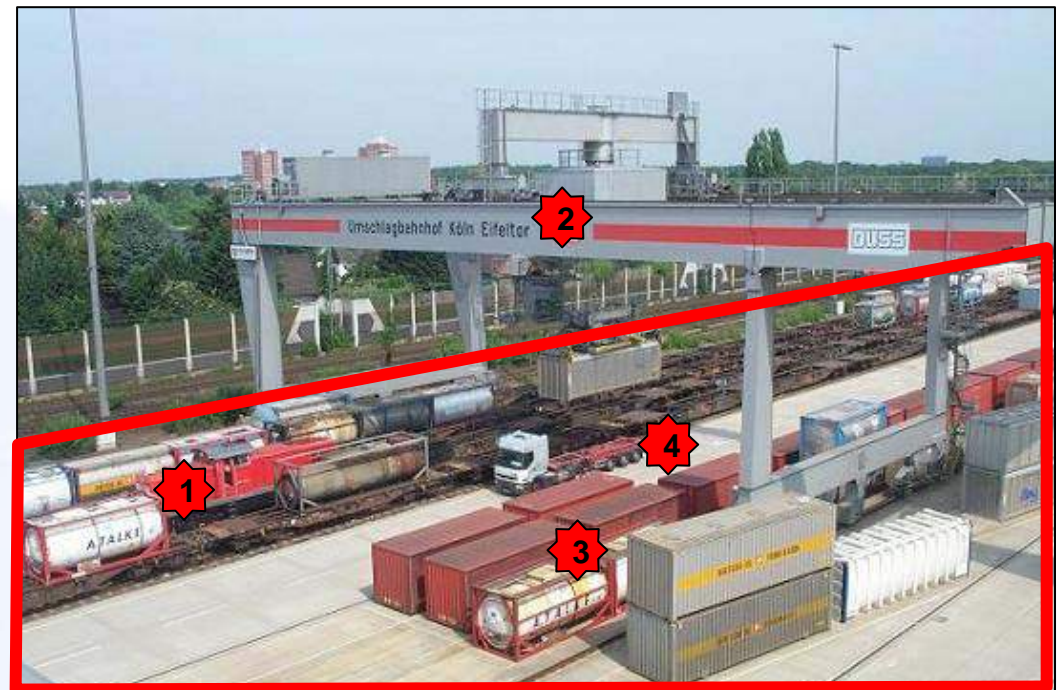
3

storage

4

landside

1 system type
(1 crane)





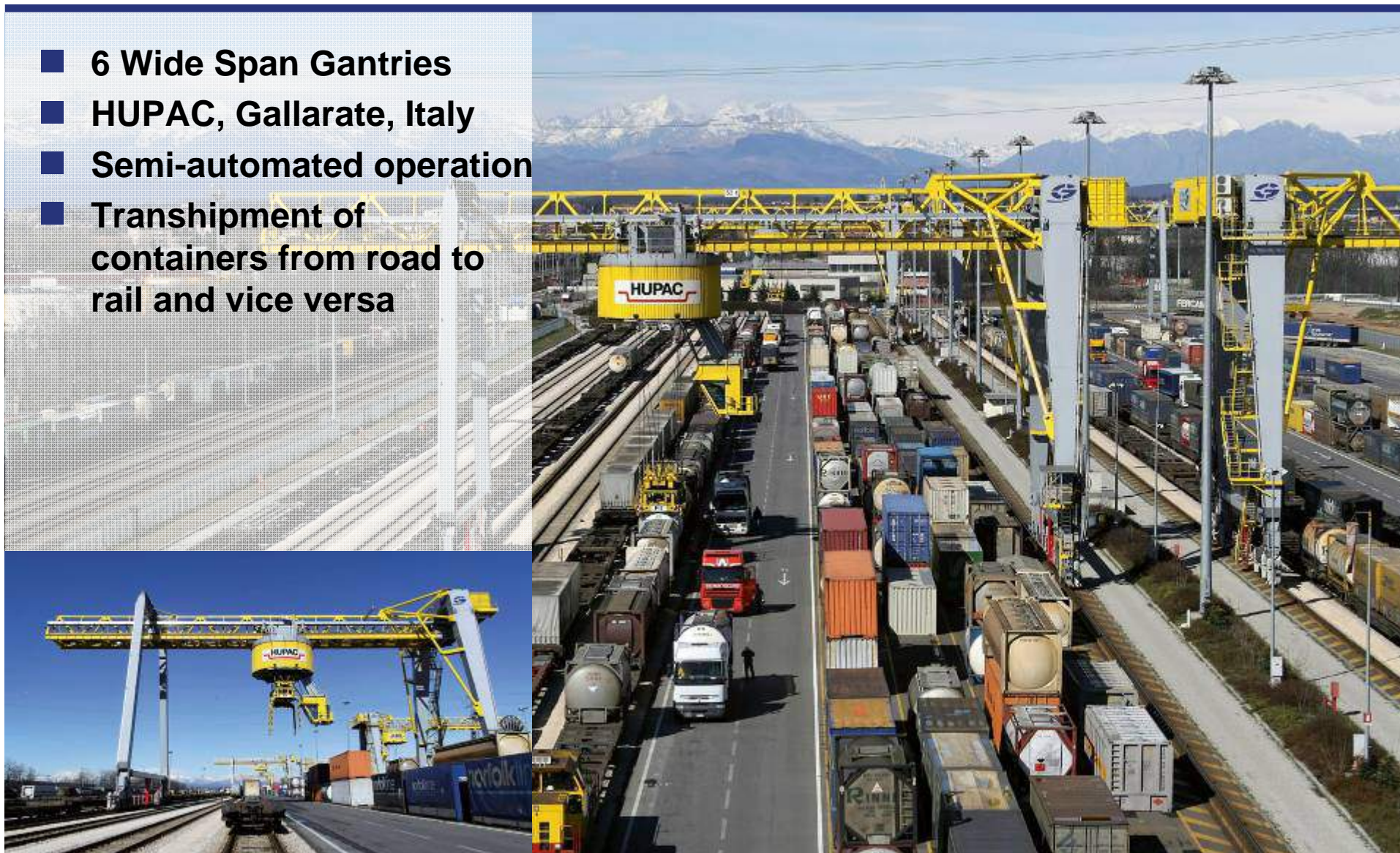
- 4 Wide Span Gantries at CTB, Hamburg
- Built by KSR (Demag Cranes)
- Manual cranes
- Very low degree of automation

Rail Terminals for Combined Traffic

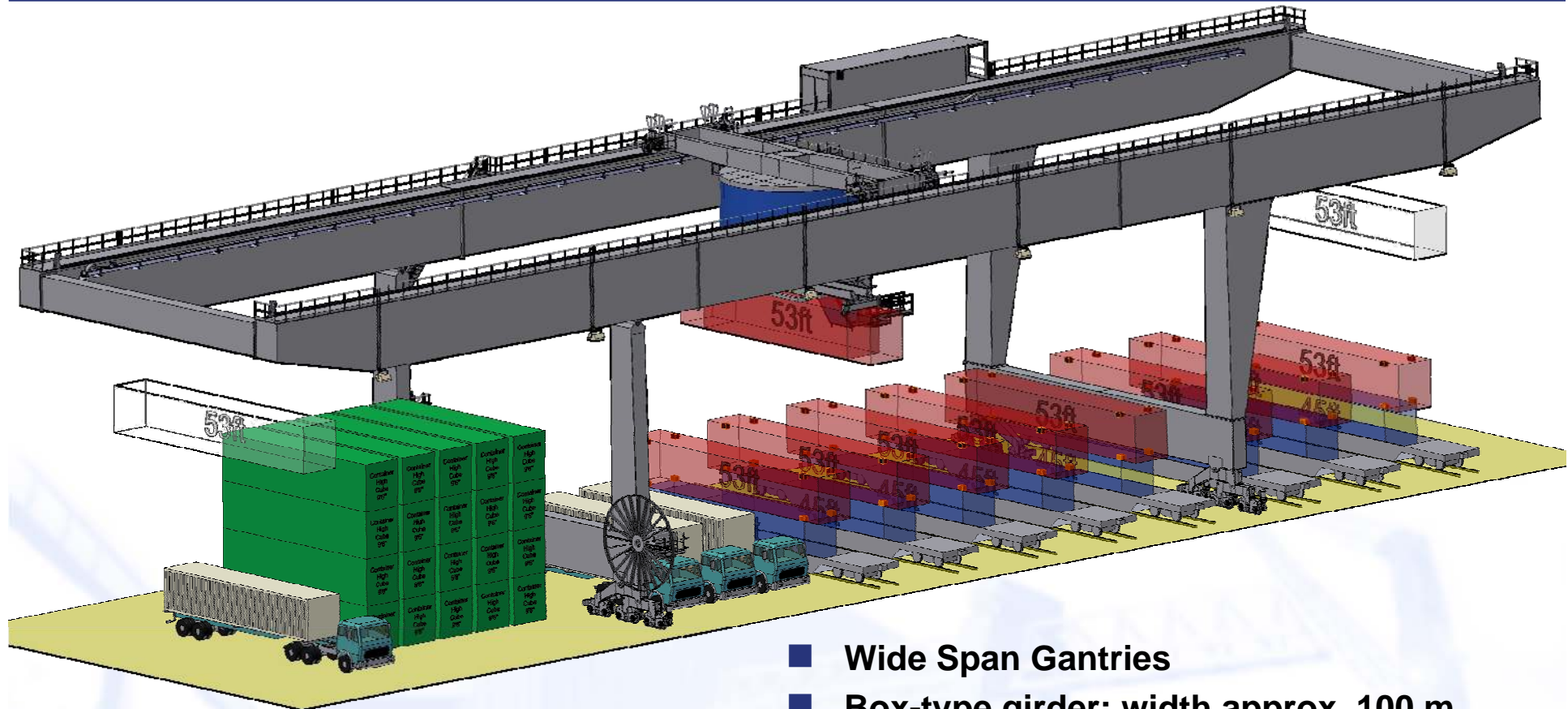
Gottwald Cranes at HUPAC



- 6 Wide Span Gantries
- HUPAC, Gallarate, Italy
- Semi-automated operation
- Transshipment of containers from road to rail and vice versa



Large Size Wide Span Gantries

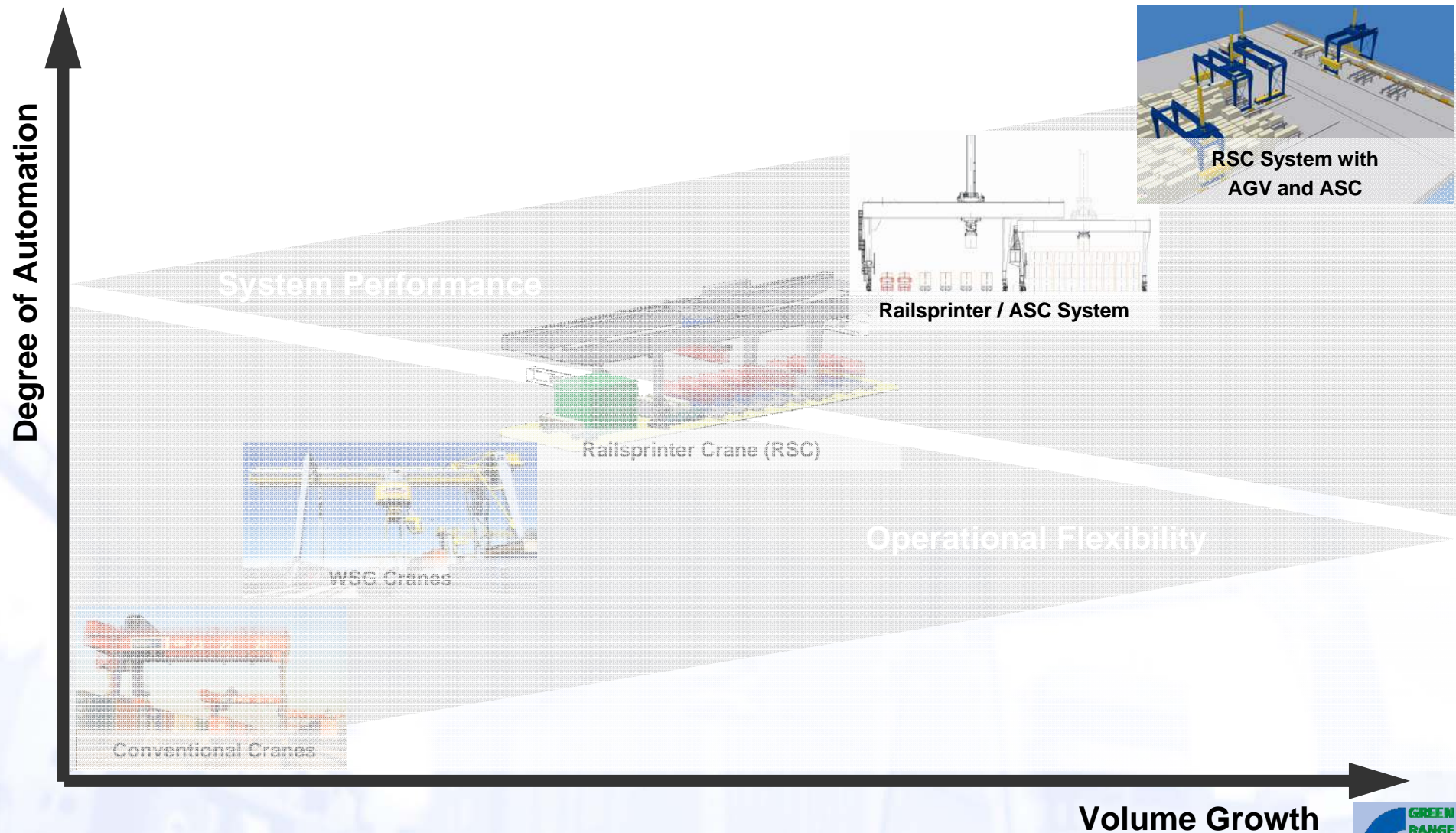


- Wide Span Gantries
- Box-type girder: width approx. 100 m
- Semi-automated operation
- Span: 46 m, Height: 23 m
- 8 rail tracks, 4 truck lanes under portal and cantilever

Flexible Design of Type 1 Terminal with Manual Horizontal Transport



Type 2 Terminals Equipped with Cranes by Gottwald



Type 2 Terminal – a More Modern Approach

Type 2

1

railside

interchange

2

transport

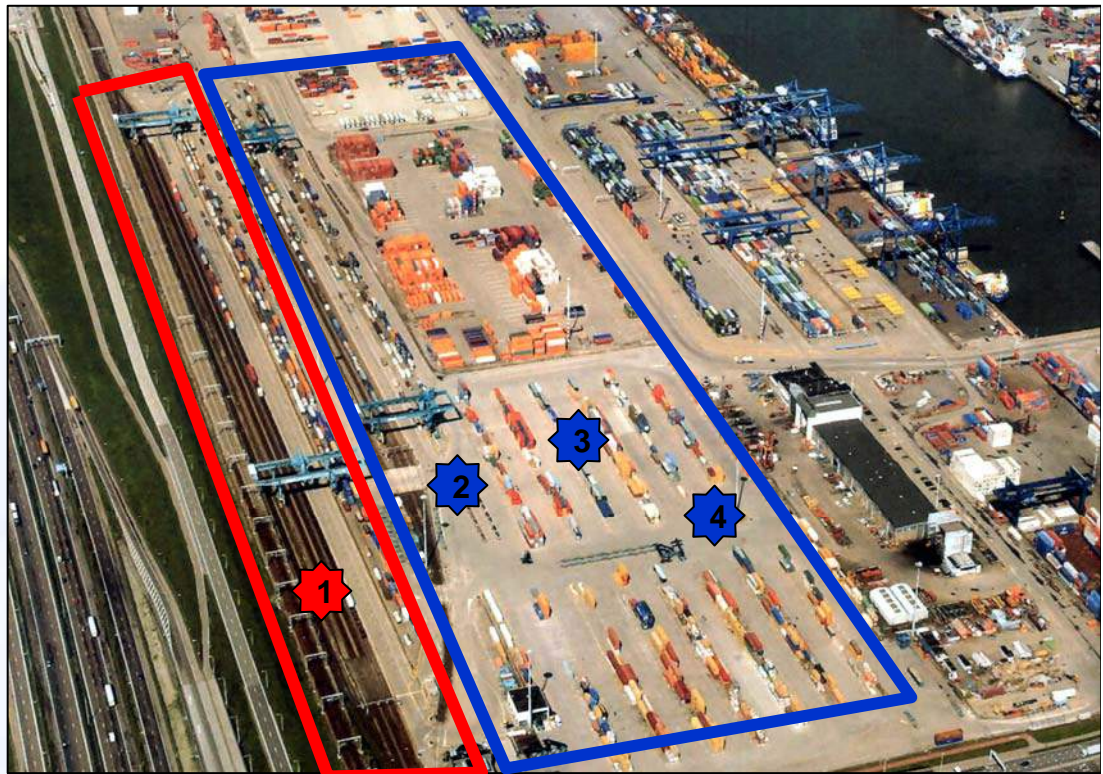
3

storage

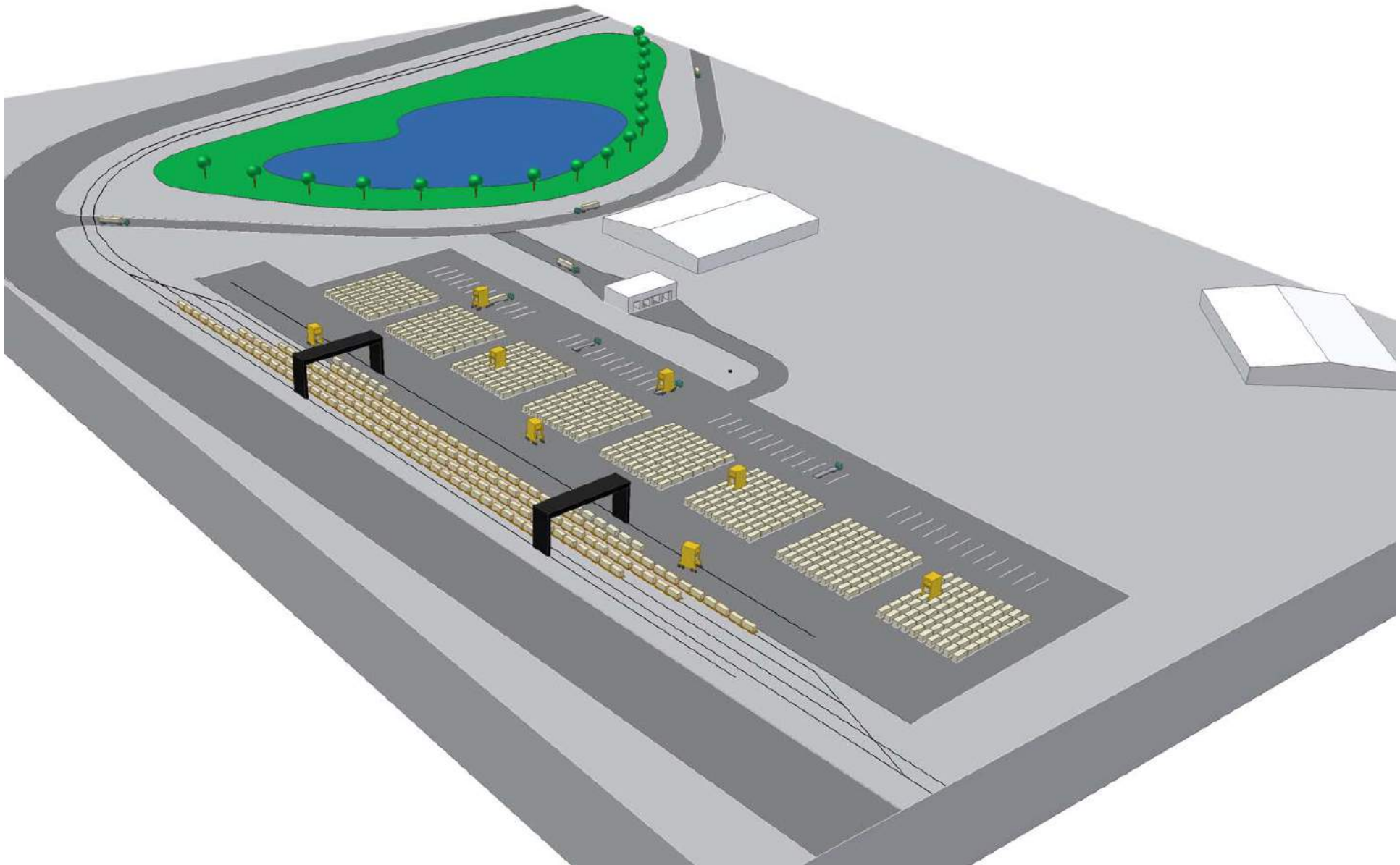
4

landside

2 systems type



Type 2 Terminal



Improvement of Productivity Stacking Density in Terminals (Overview)



Conventional solution 1
Straddle carriers



Conventional solution 2
Terminal trucks and RTG

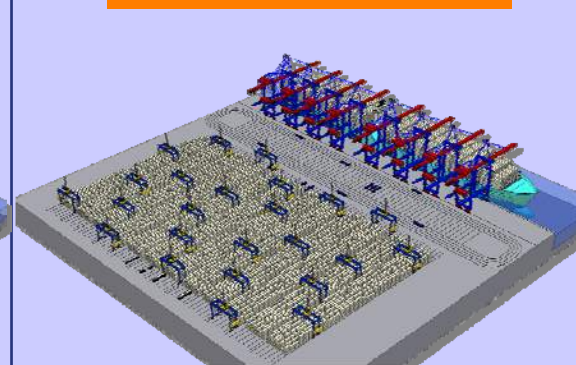
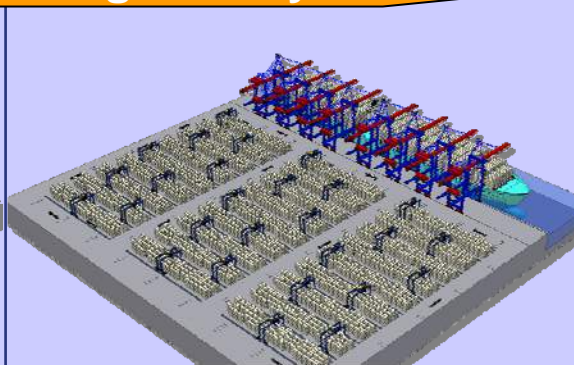
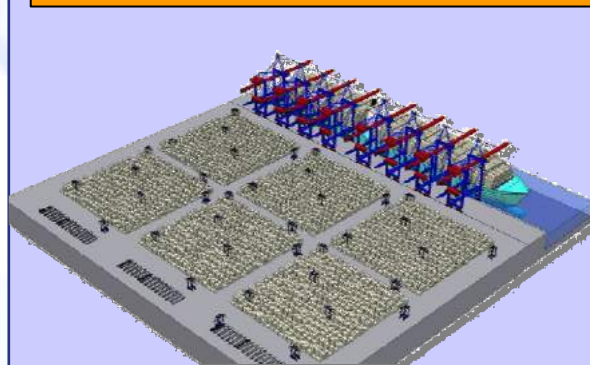


Automated solution
AGV and ASC



Increase in Stacking density

1,150 – 1,350 TEU/ha

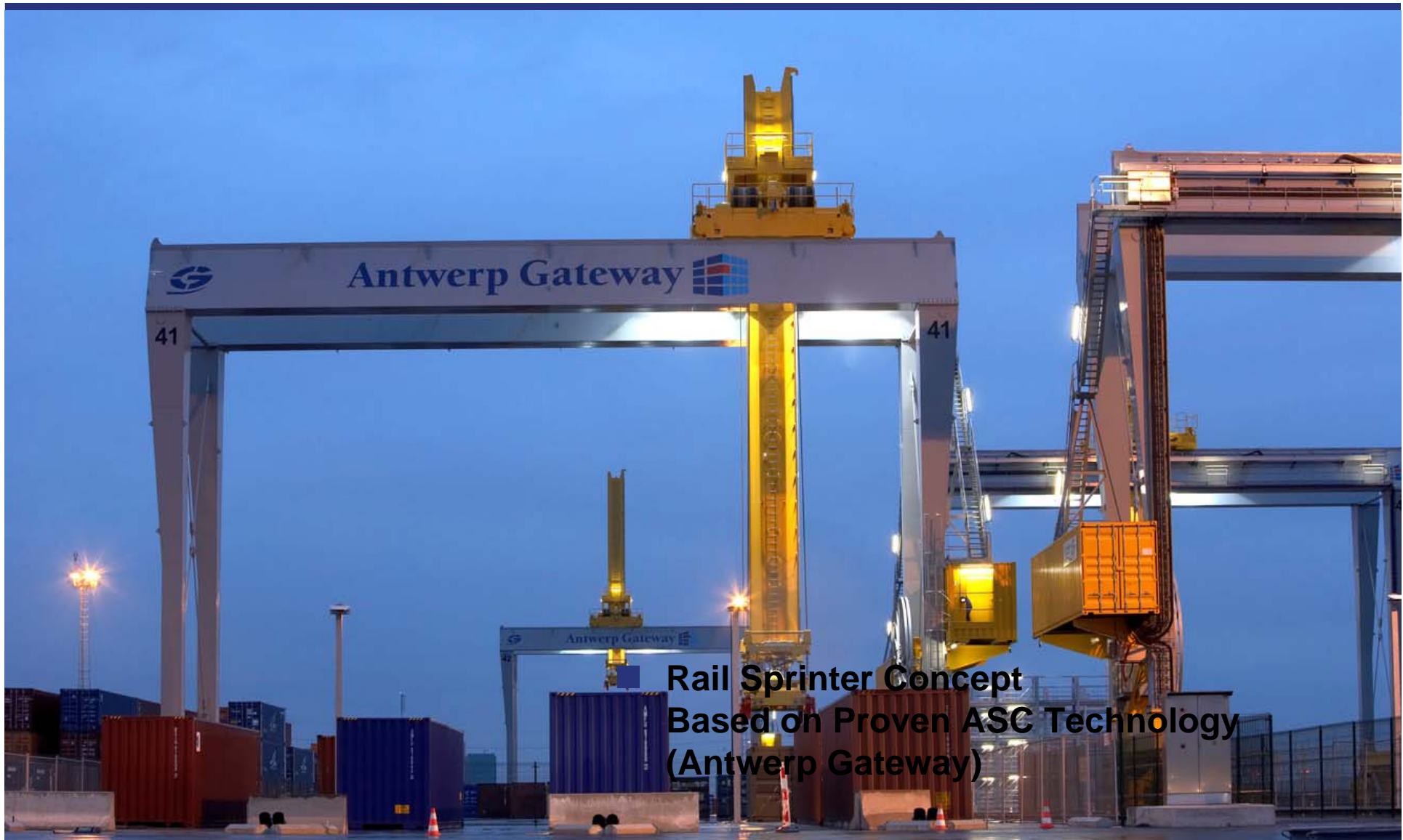


* based on our own calculations

Automation significantly increases the stacking density as compared with conventional solutions

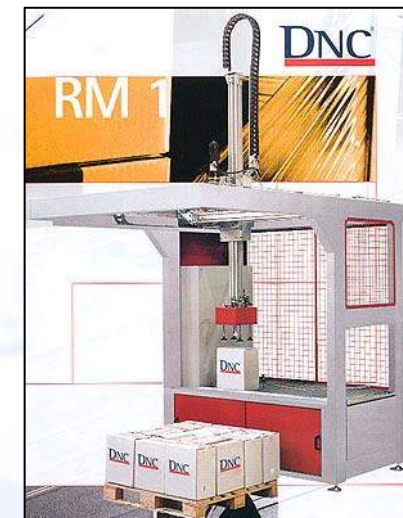
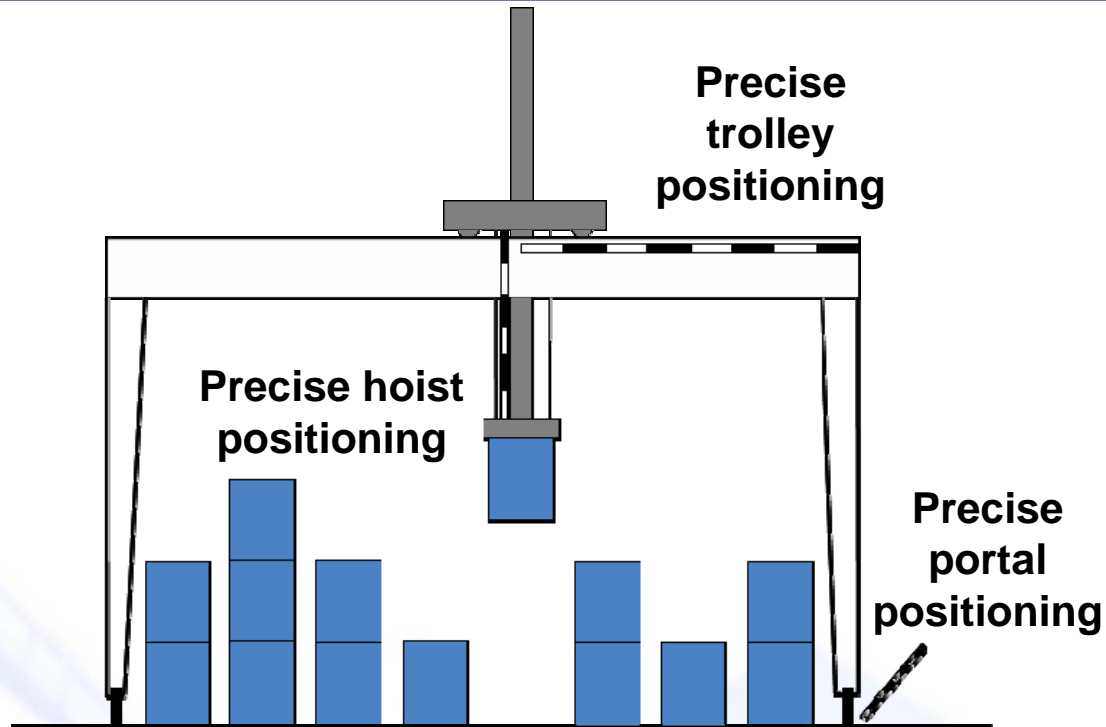


RSC Concepts for Intermodal Operations Related to Individual Demands



■ Rail Sprinter Concept
Based on Proven ASC Technology
(Antwerp Gateway)

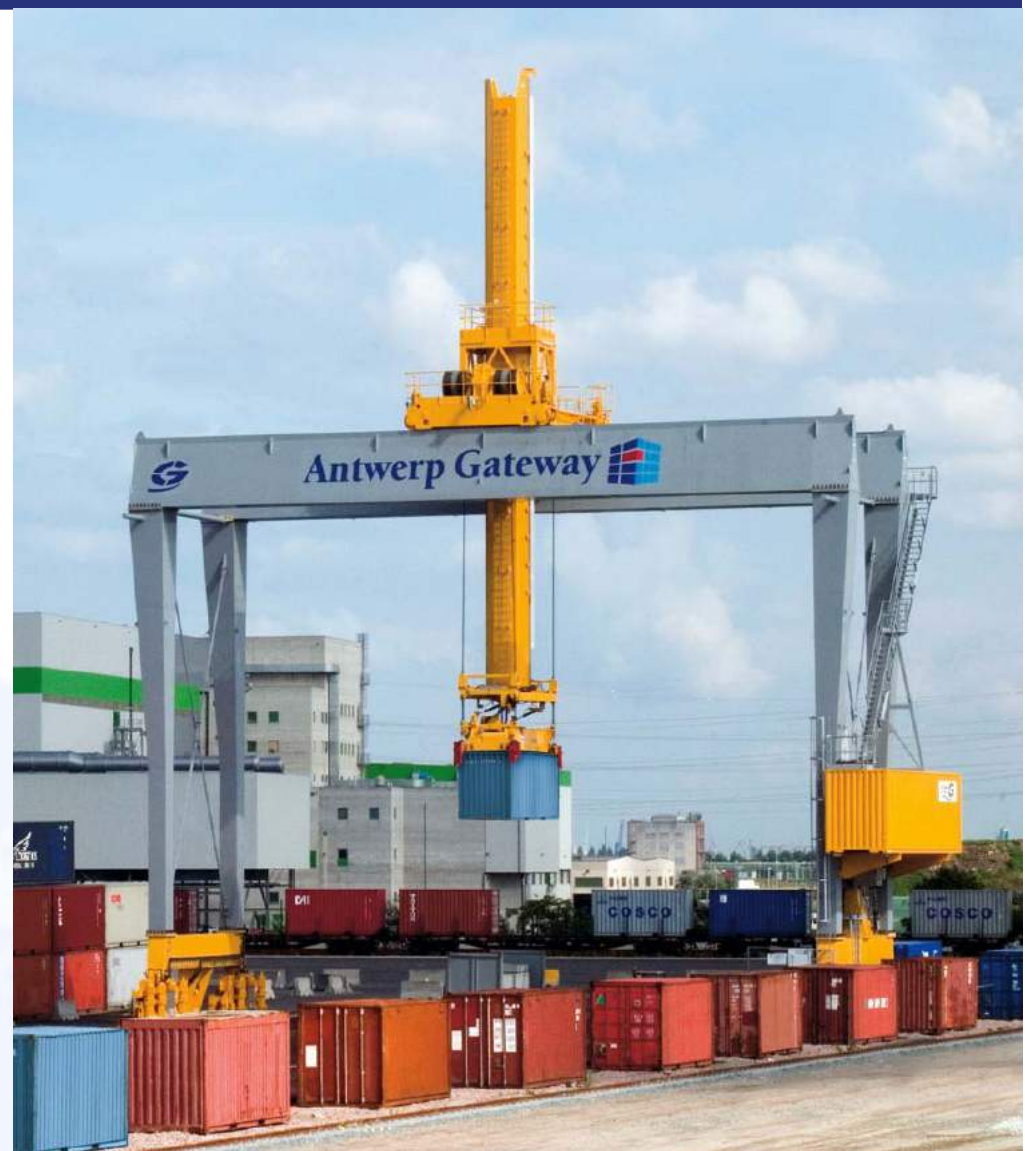
Positioning System of ASC: Works like a Pick and Place Robot



- Orientation similar to robots with controlled axes
- No ground markers, no target detection, very fast positioning
- Precise positioning sensors are installed
- Rigid ASC crane structure prevents structural movement

Special ASC Design Aspects

- Portal structure
- Load guiding
- Positioning system
- Interchange zones

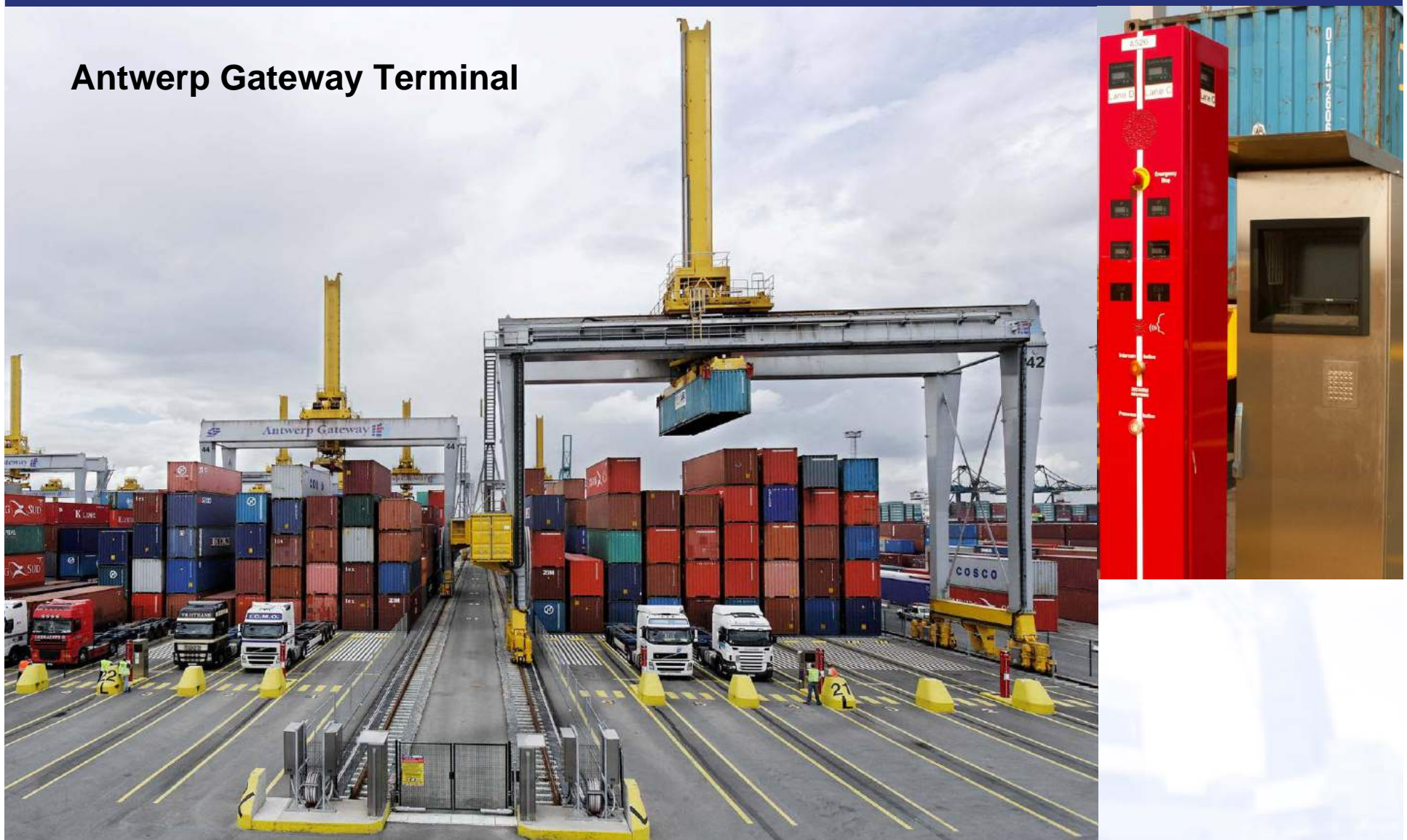


ASC Technology I

Landside Interchange Zone

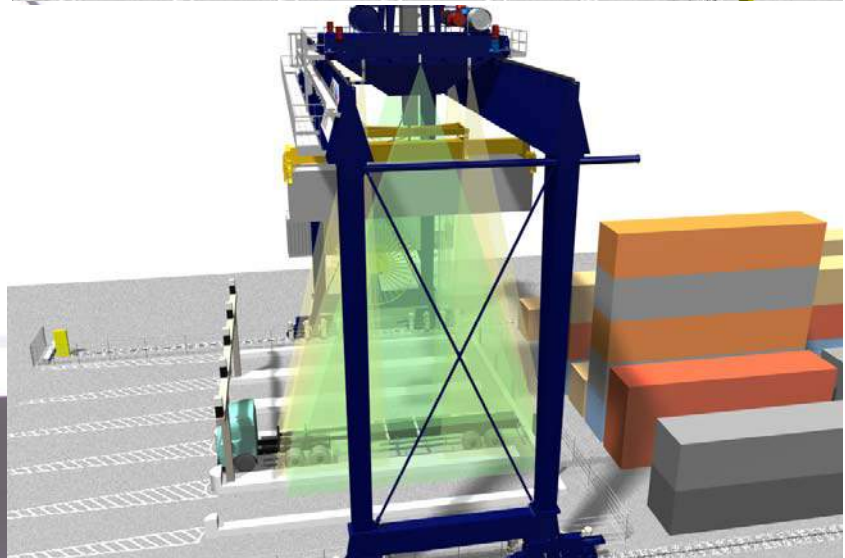
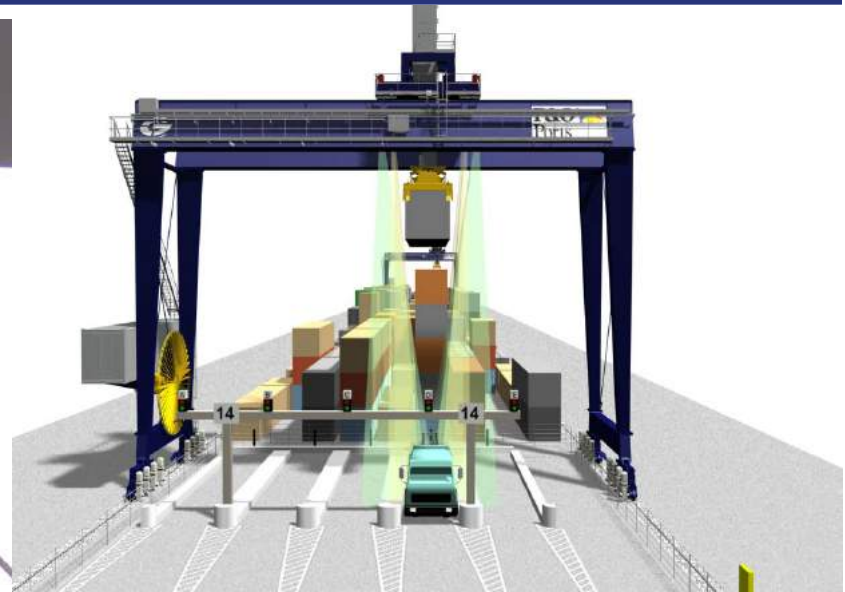


Antwerp Gateway Terminal



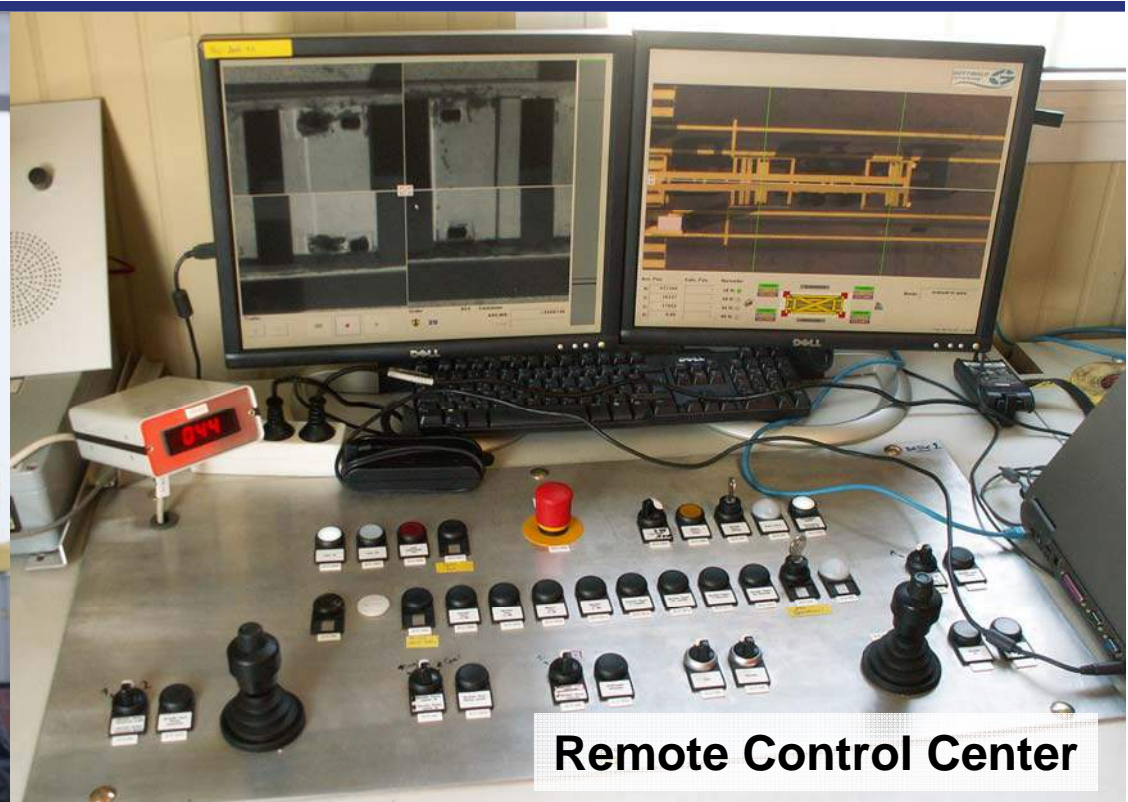
ASC Technology II

Landside Interchange Zone



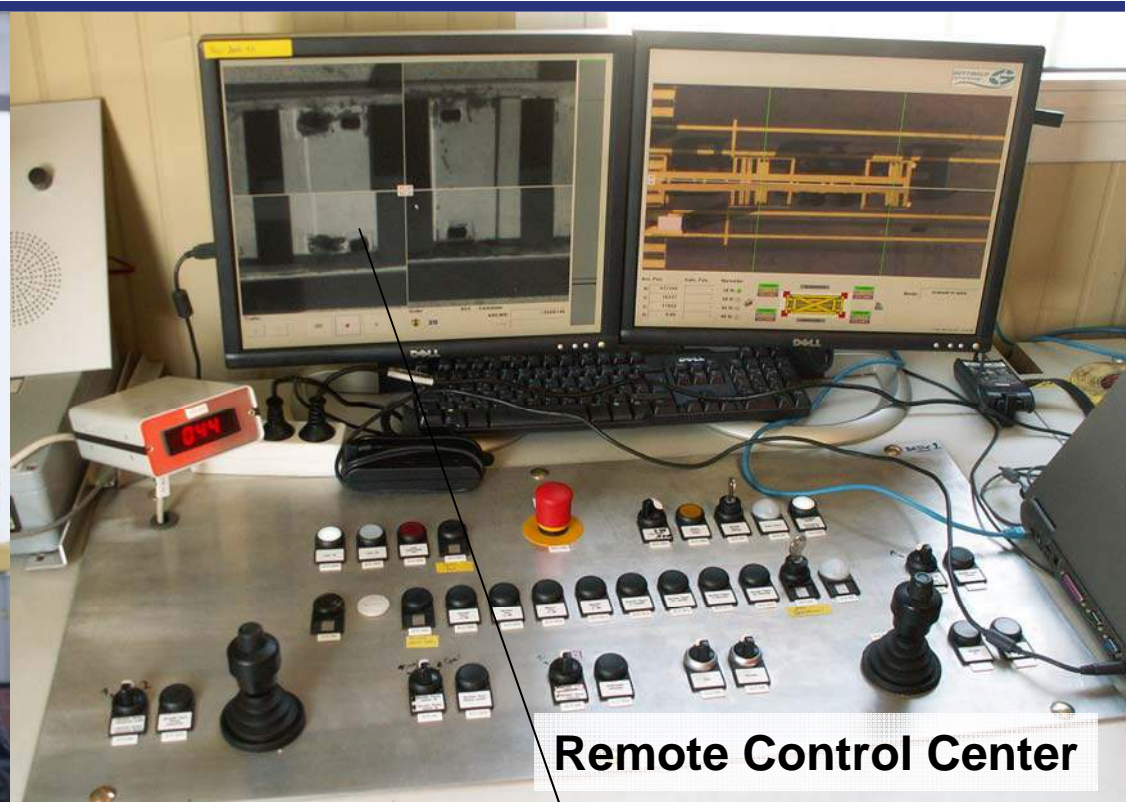
ASC Technology III

Landside Interchange Zone

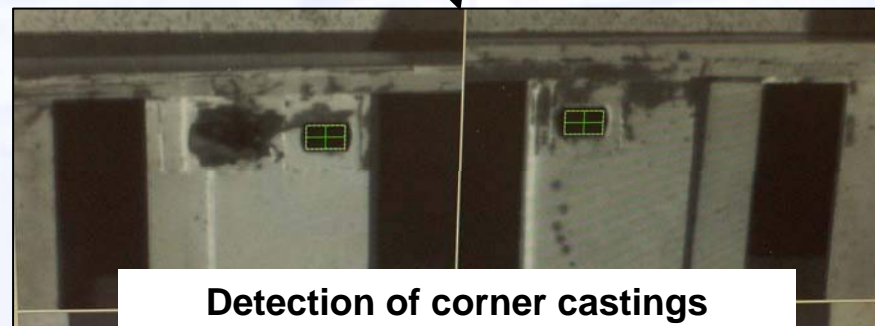


- Crane enters interchange zone
- Crane is pre-positioned by RCC
- Position is calculated and confirmed
- Truck driver pushes safety button

ASC Technology III Landside Interchange Zone



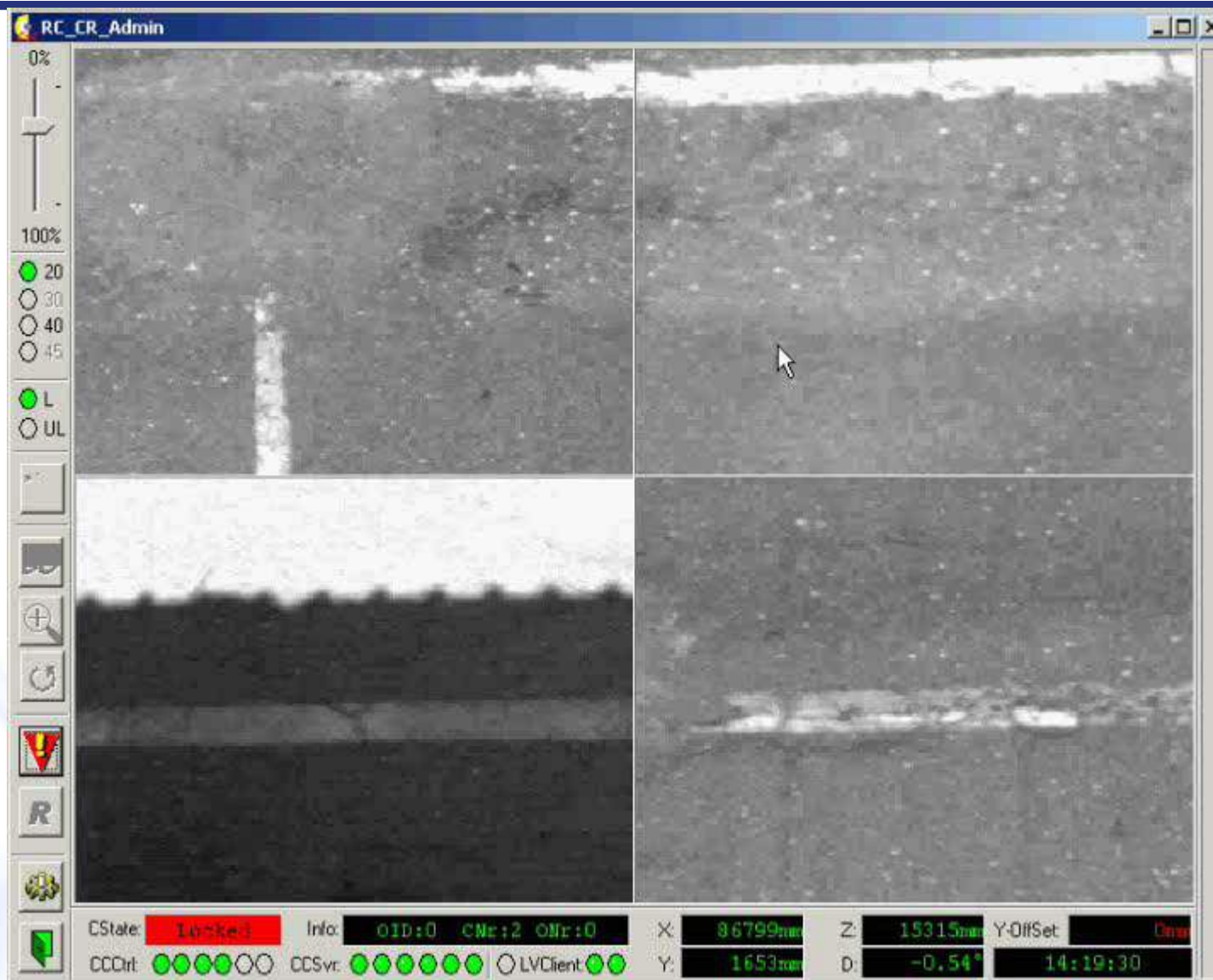
Remote Control Center



Detection of corner castings

ASC Technology III

Landside Interchange Zone



Environmentally Friendly Rail-Mounted Equipment External Power from the Terminal Supply



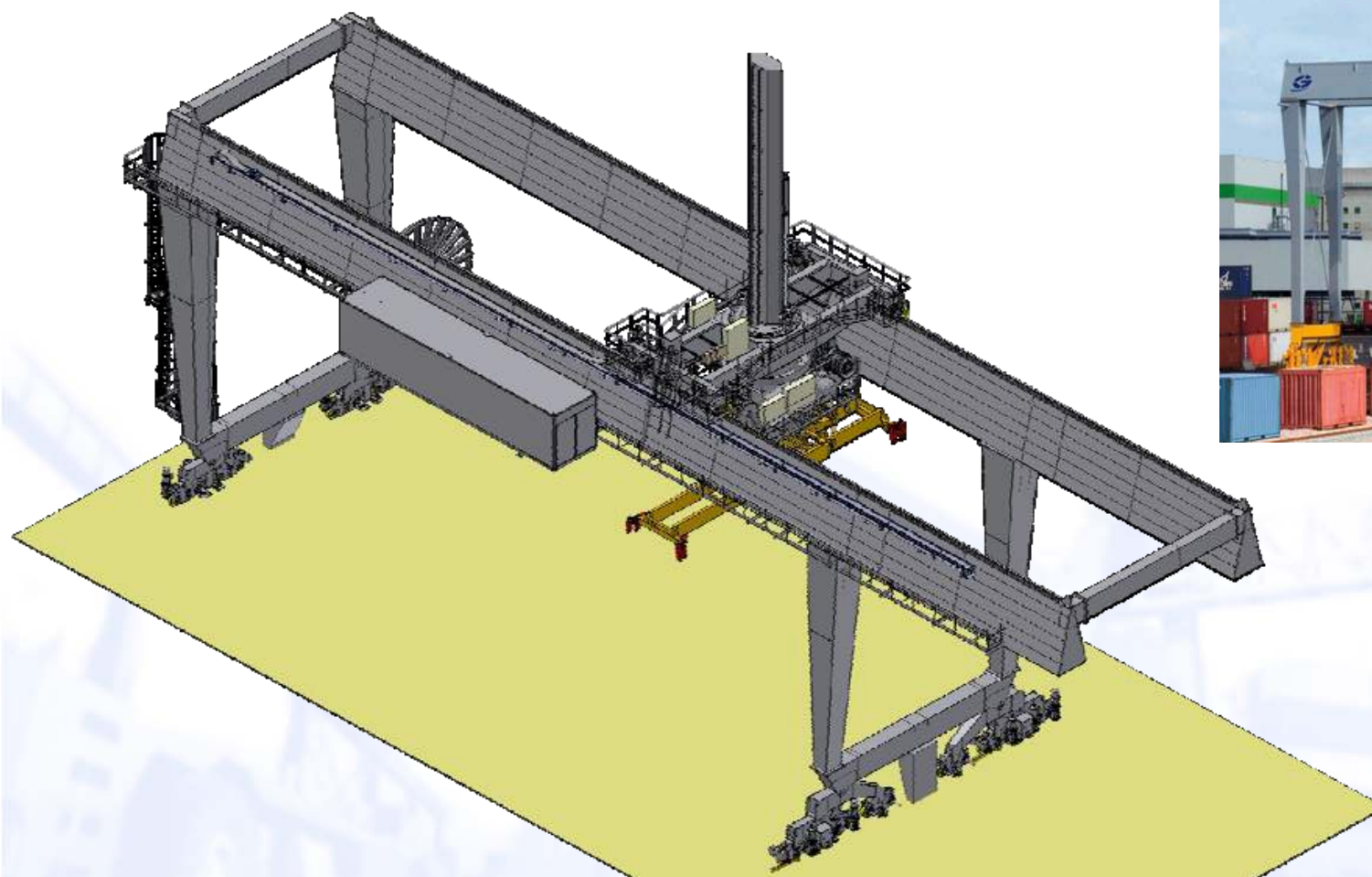
Energy obtained from braking and working motions is fed back into the supply system



ASC System at Antwerp Gateway



Gottwald Railsprinter Crane (RSC) Based on Proven ASC Technology

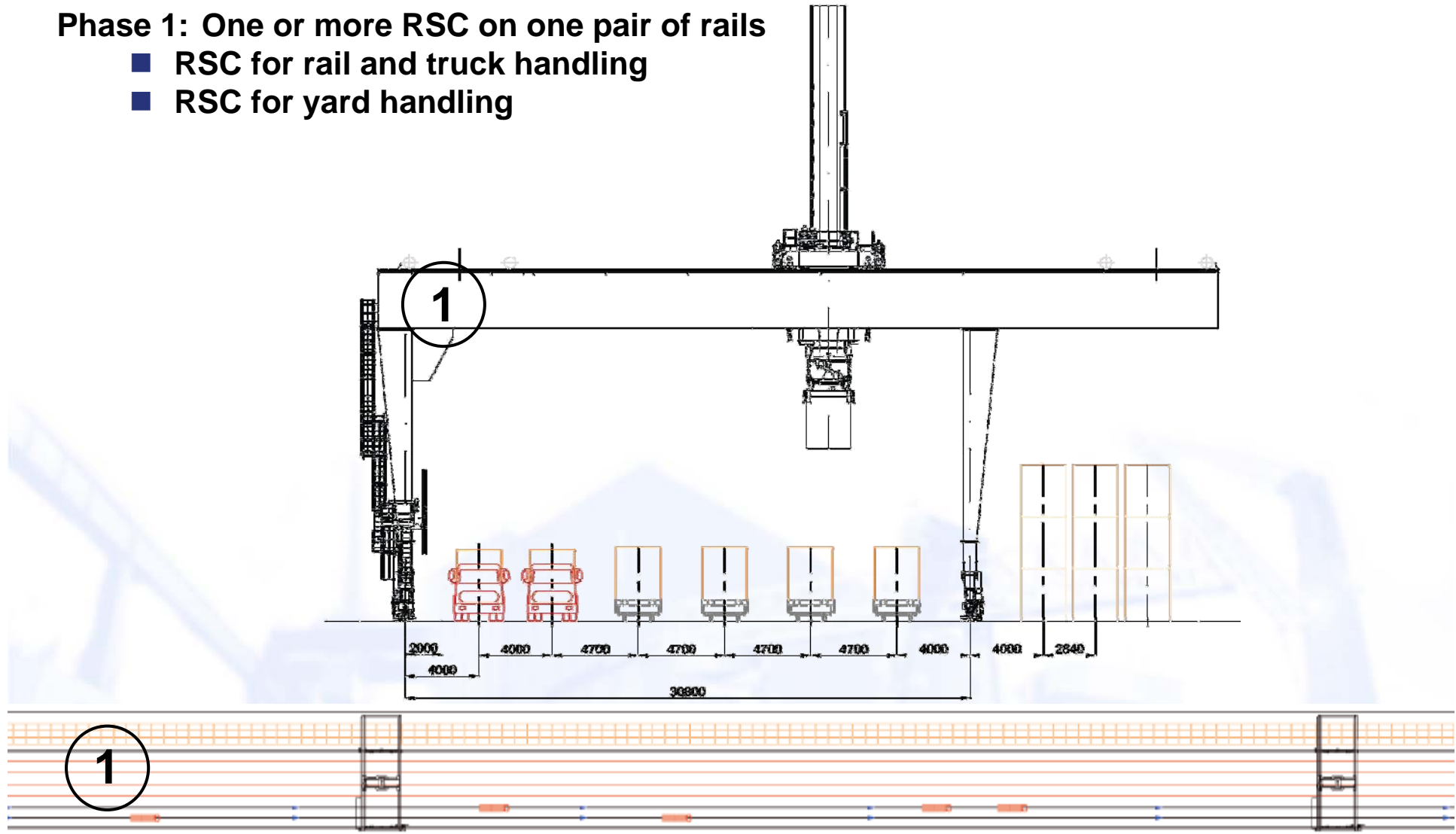


Gottwald RSC Concept – Flexible Step-by-Step Approach for Type 2 Terminals



Phase 1: One or more RSC on one pair of rails

- RSC for rail and truck handling
- RSC for yard handling

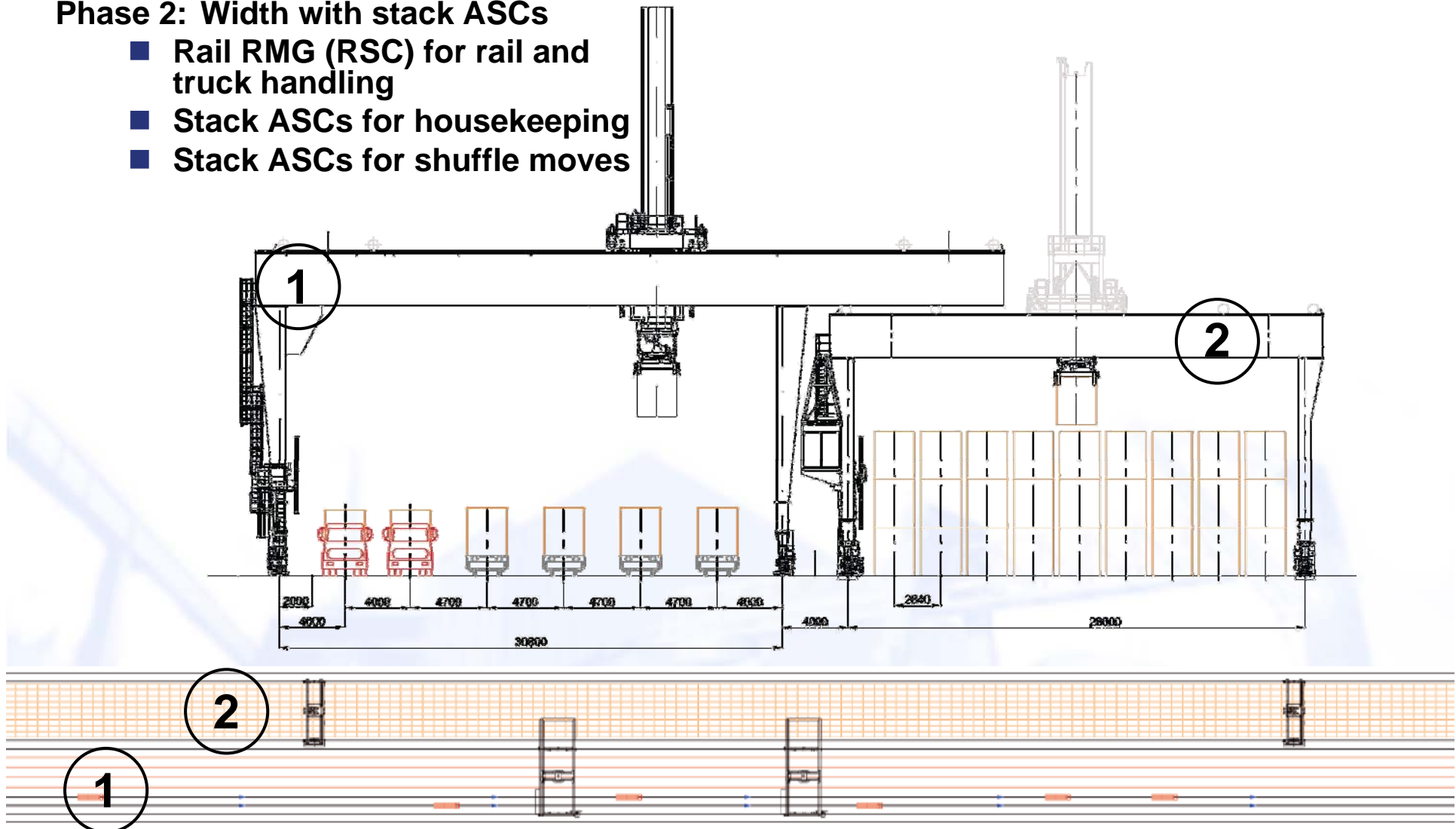


Gottwald RSC Concept – Flexible Step-by-Step Approach for Type 2 Terminal



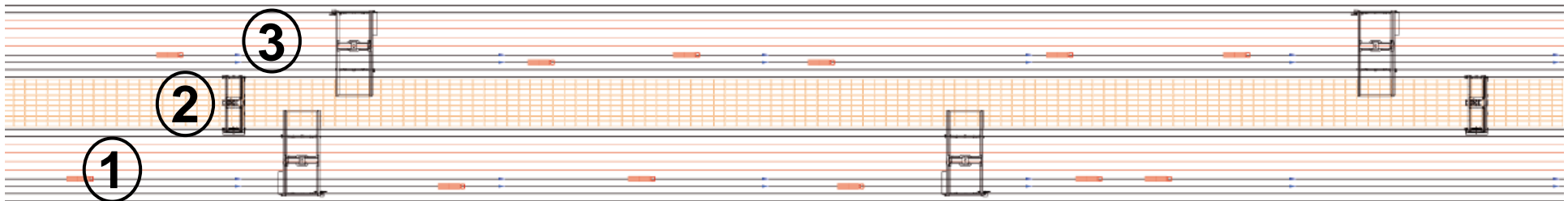
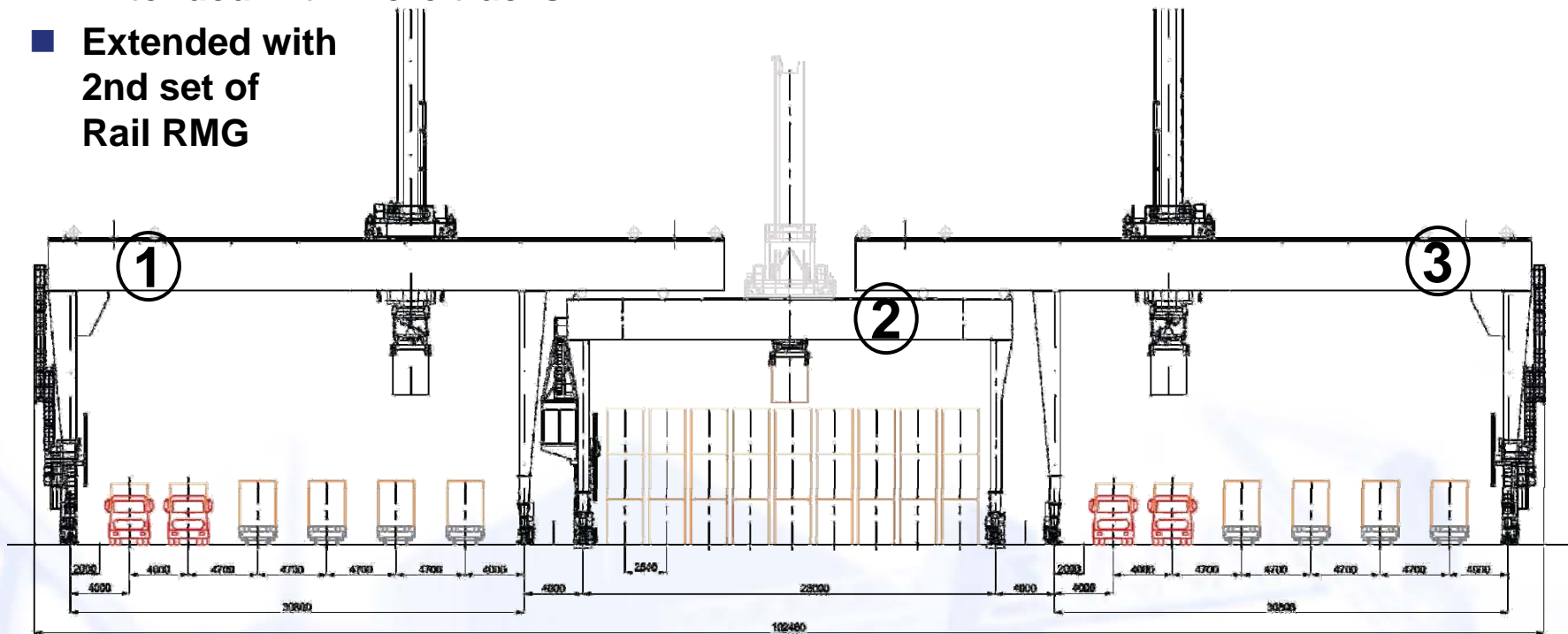
Phase 2: Width with stack ASCs

- Rail RMG (RSC) for rail and truck handling
- Stack ASCs for housekeeping
- Stack ASCs for shuffle moves

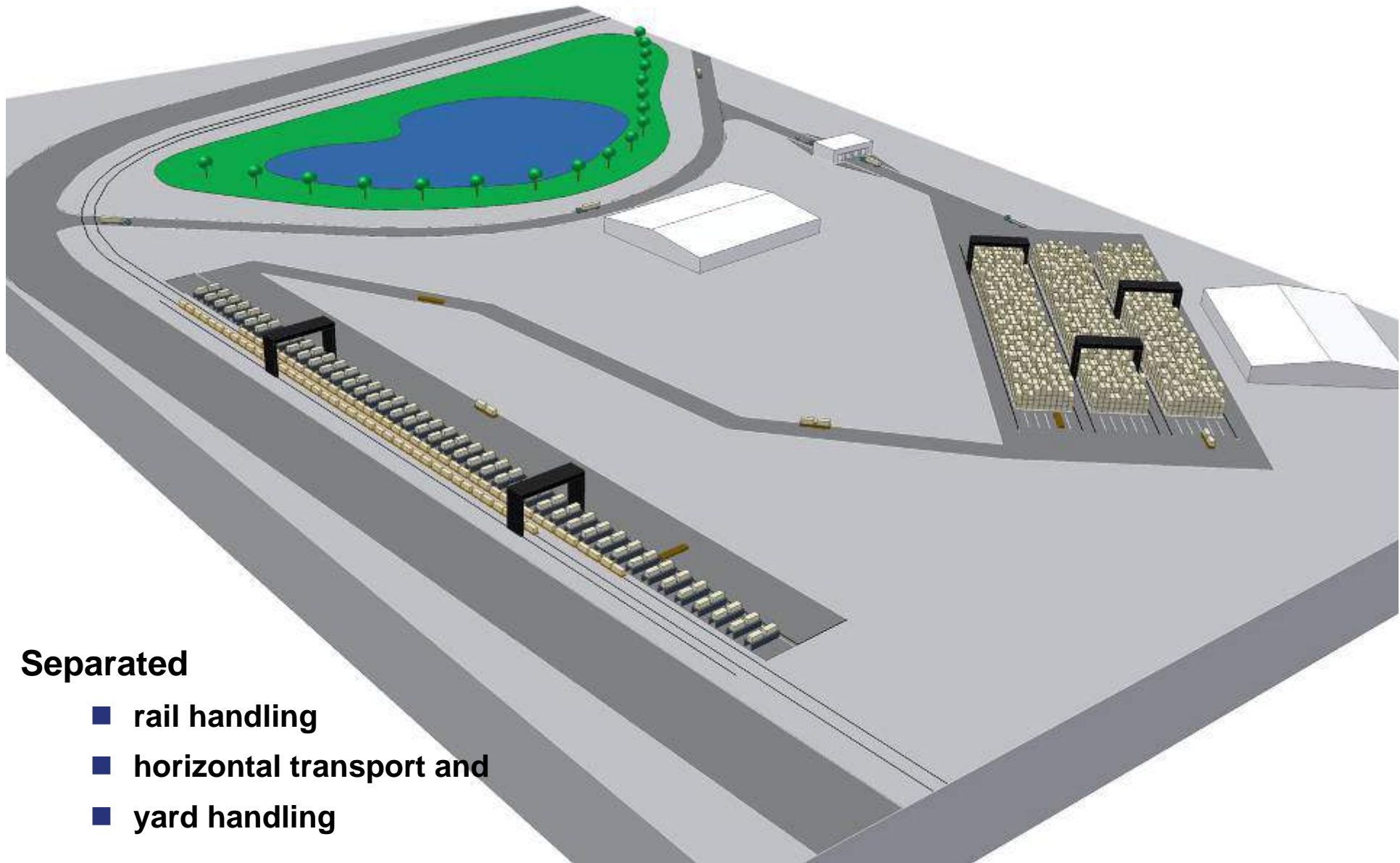


GOTTWALD
port technology

- Extended with more tracks
- Extended with 2nd set of Rail RMG



RSC for High Performance and Maximum Flexibility – Type 3 Terminal



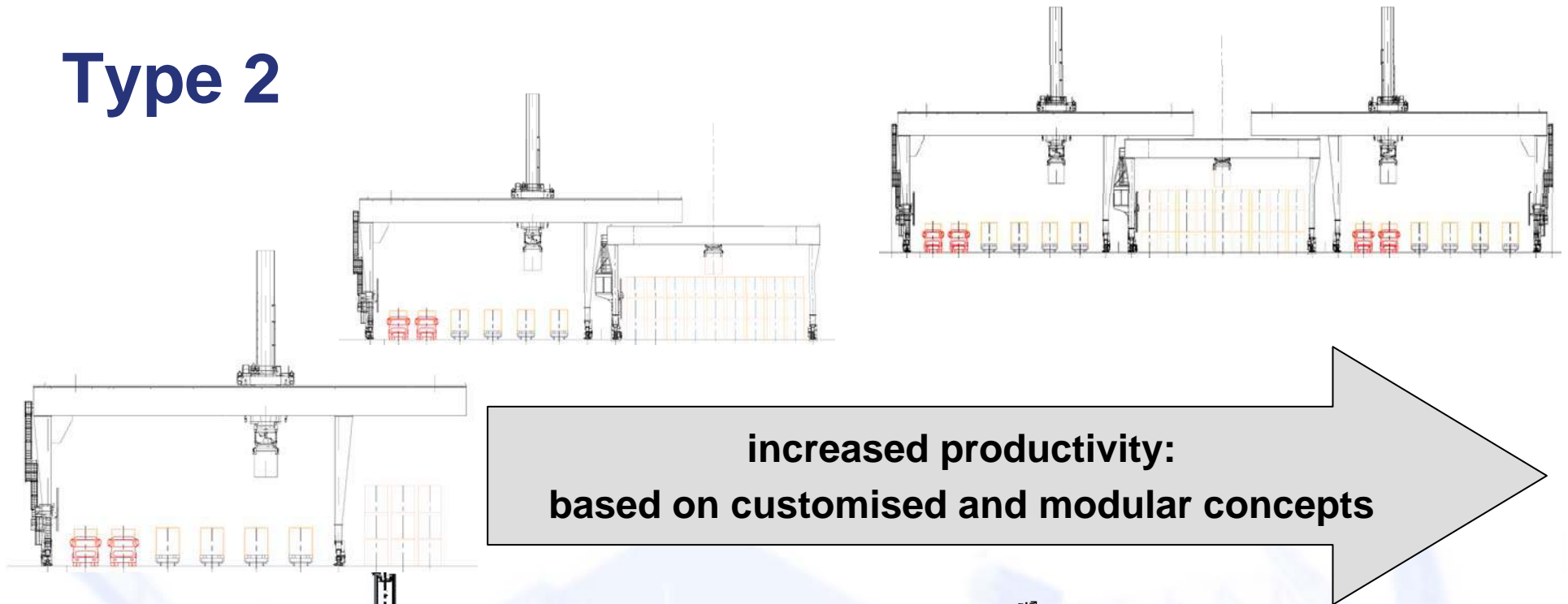
Separated

- rail handling
- horizontal transport and
- yard handling

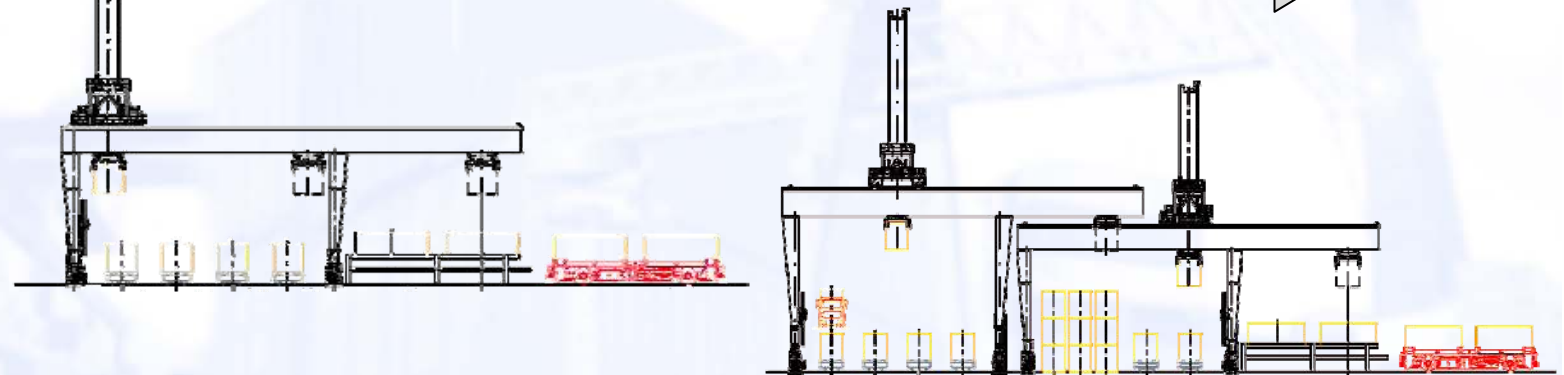
RSC Concepts for Intermodal Operations Related to Individual Demands



Type 2

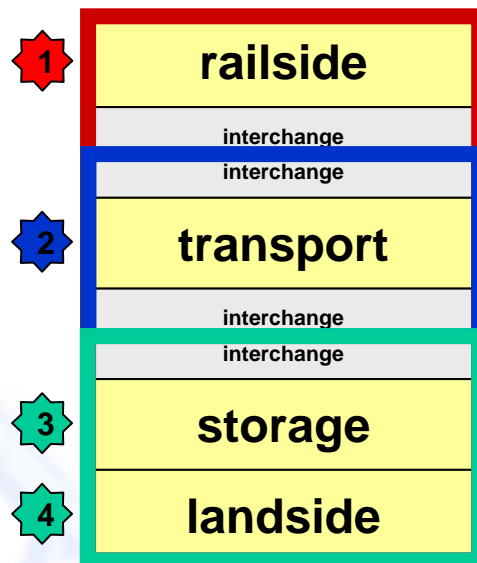


Type 3

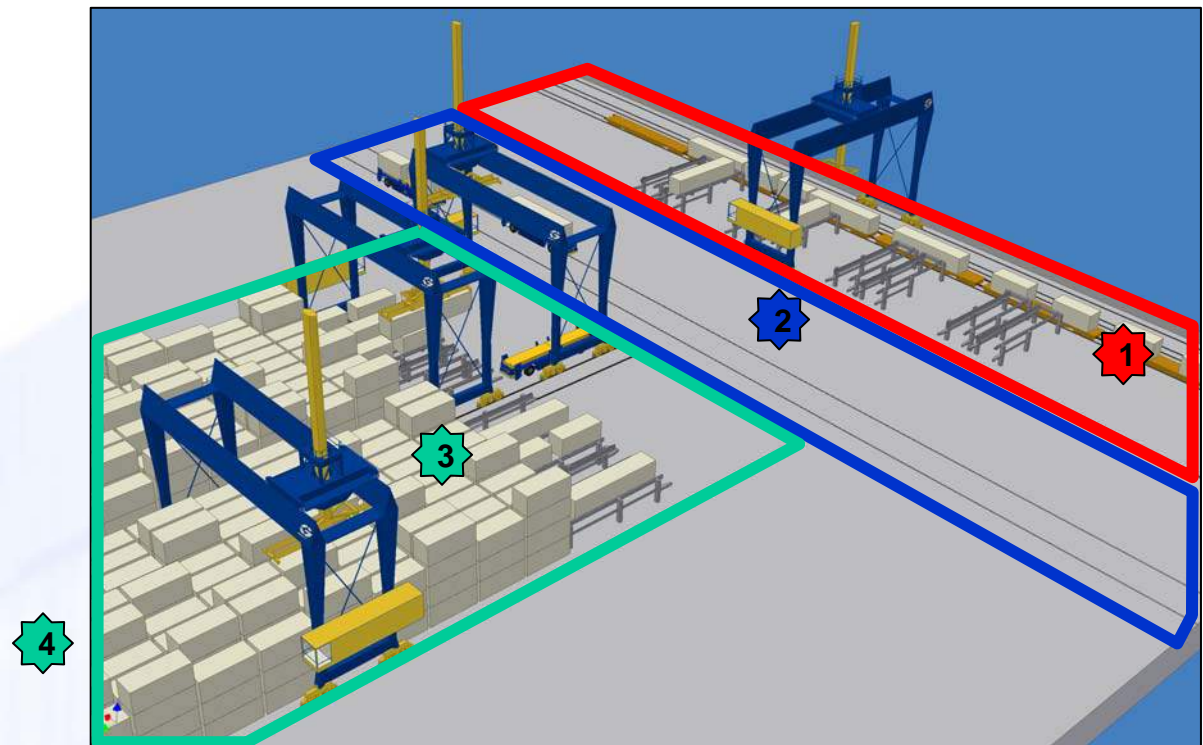


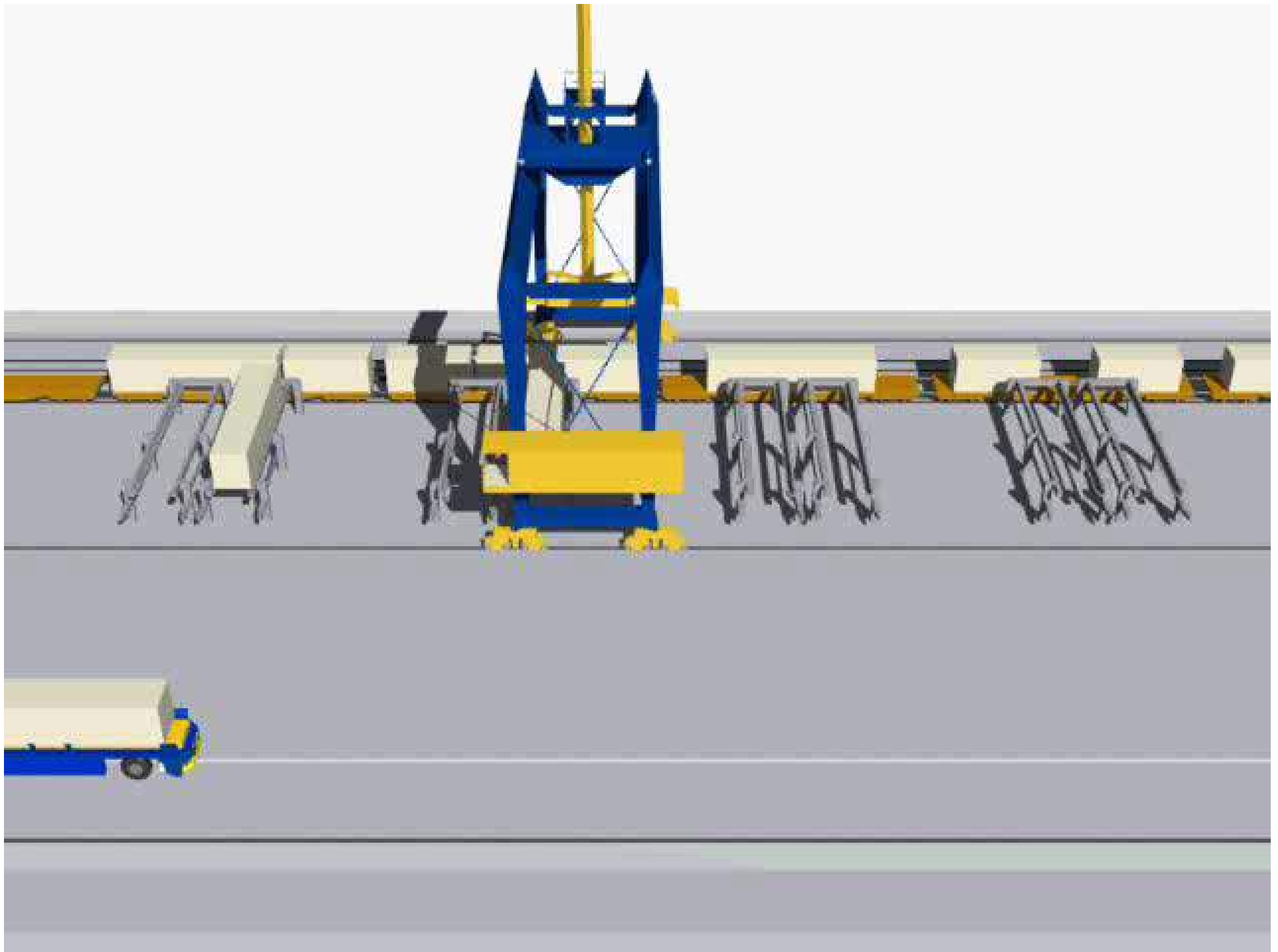
Creating a High Performance and Fully Automated Terminal – Type 3 Terminal

Type 3



3 systems type





Rail Sprinter Concept Based on Proven ASC and AGV Technology



The Gottwald Lift AGV



Gottwald AGV Evolutionary Developments



Diesel-hydraulic AGV



Diesel-electric AGV

Diesel-electric Lift AGV

Reduction of the vehicle fleet by 40 – 50%



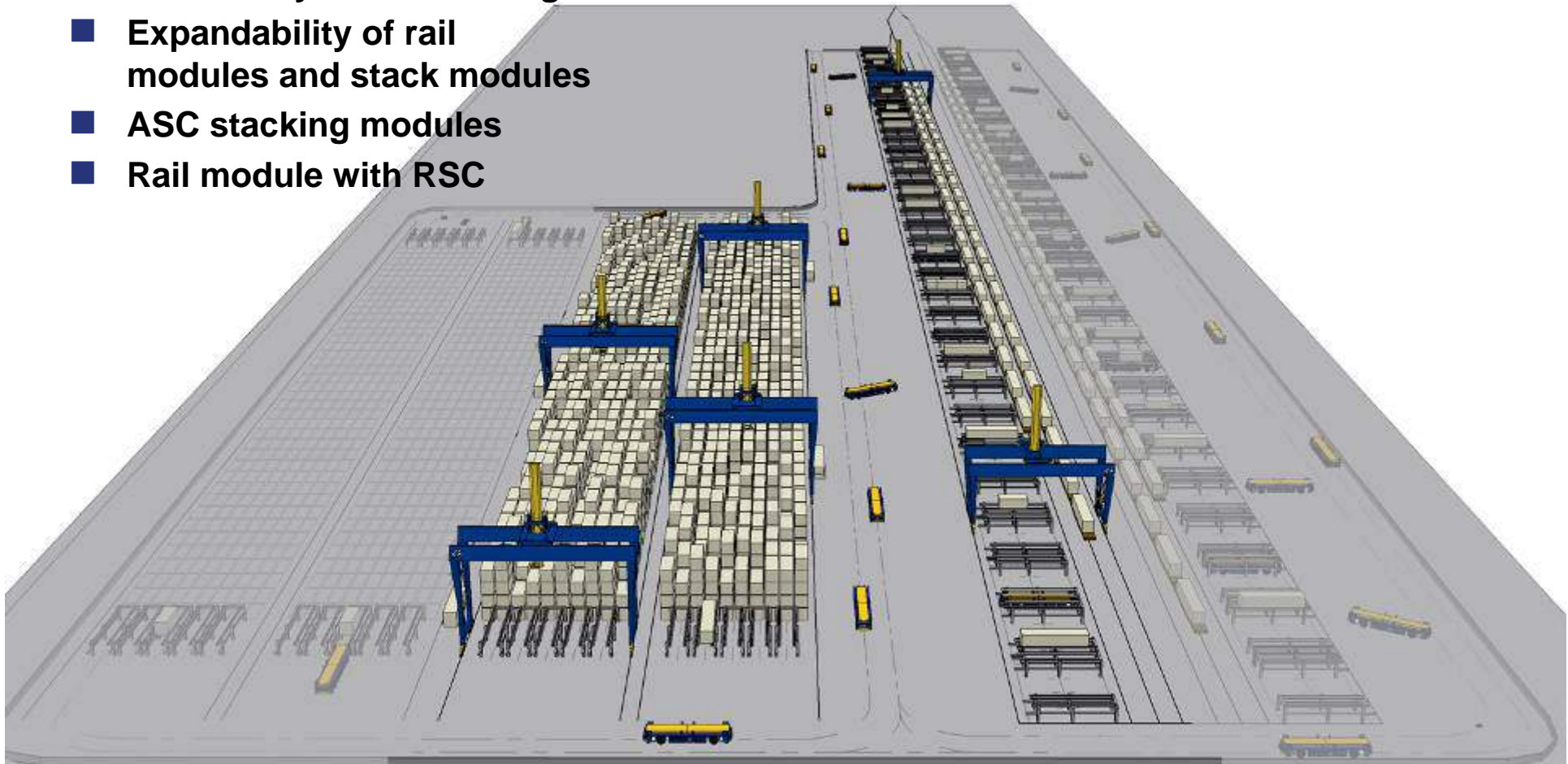
Battery AGV/Lift AGV



Innovative RSC Intermodal Terminal with Automated System Technology

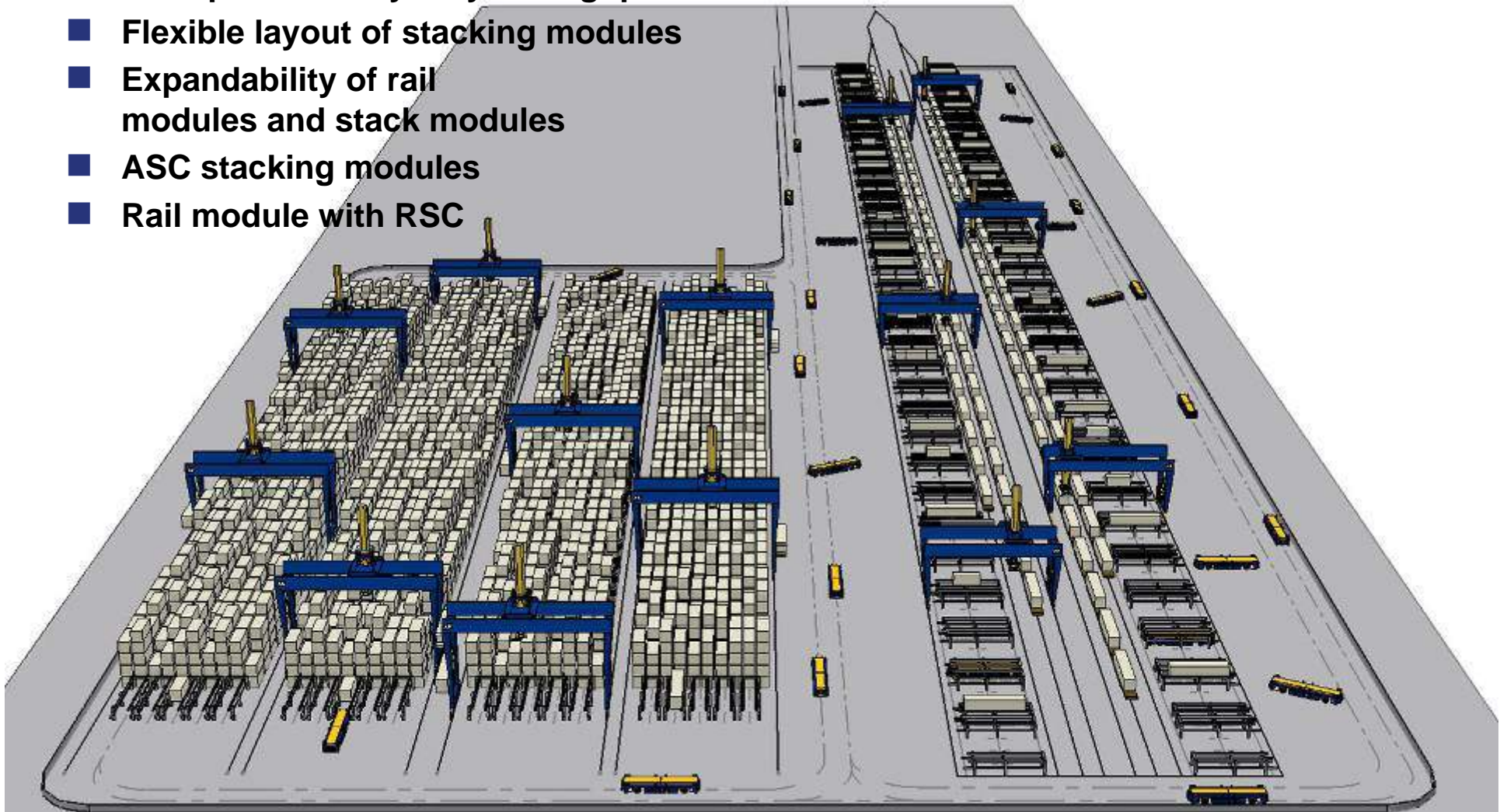


- Final phase with yearly throughput > 1 m TEU
- Flexible layout of stacking modules
- Expandability of rail modules and stack modules
- ASC stacking modules
- Rail module with RSC



Innovative RSC Intermodal Terminal with Automated System Technology

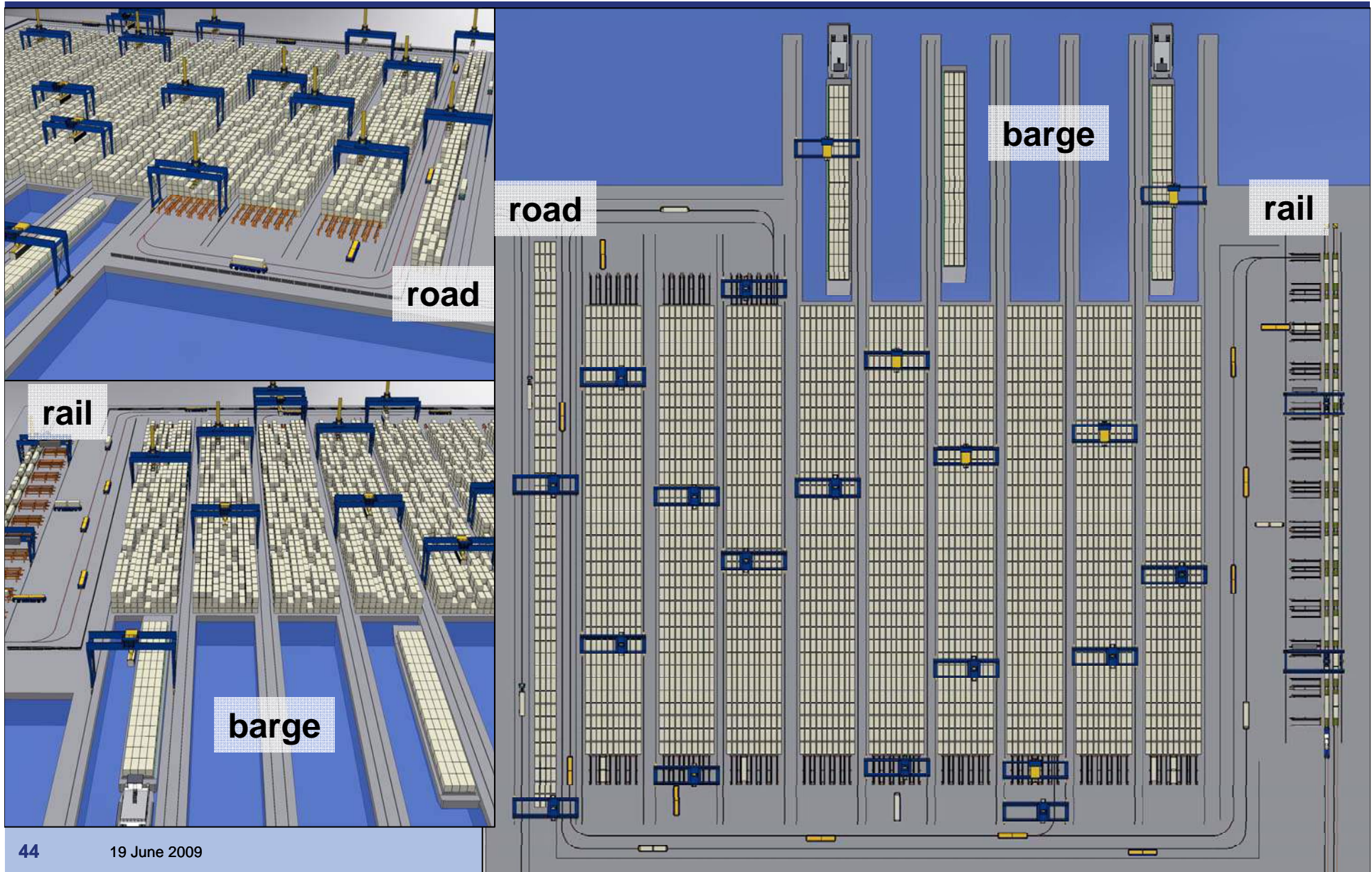
- Final phase with yearly throughput > 1 m TEU
- Flexible layout of stacking modules
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- ASC stacking modules
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RSC Terminal Layout Examples Including Handling of Mixed Units



Vision of a high Volume Multimodal Hub (Road, Rail, Barge)



Summary / Conclusions



- **Innovative concepts are required to cope with anticipated long-term volumes and anticipated cycle time performance.**
- **In addition to conventional terminal concepts, Gottwald has developed automated technologies derived from its proven products in ports (crane concepts, AGV technology, software) which are also offered for inland terminal applications.**
- **These technologies pave the way for new applications which provide opportunities for a new level of productivity and also offer savings in operating costs without substantial differences in capital investments.**
- **We invite all interested inland terminal operators to test the ideas in discussion with us and evaluate alternative concepts to conventional ones.**